Dear customer

ROHM Co., Ltd. ("ROHM"), on the 1st day of April, 2024,
has absorbed into merger with 100%-owned subsidiary of LAPIS Technology Co., Ltd.

Therefore, all references to "LAPIS Technology Co., Ltd.", "LAPIS Technology"
and/or "LAPIS" in this document shall be replaced with "ROHM Co., Ltd."
Furthermore, there are no changes to the documents relating to our products other than
the company name, the company trademark, logo, etc.

Thank you for your understanding.

ROHM Co., Ltd.
April 1, 2024

ML2282X-XXX/ML2286X-XXX

Speech Synthesis LSI with Built-in P2ROM Including 2-Channel Mixing Function

GENERAL DESCRIPTION

ML2282X(ML22825/ML22824/ML22823-XXX) and ML2286X (ML22865/ML22864/ML22863-XXX) are voice synthesis LSIs with built-in P2ROM that stores speech data.

These LSIs include edit ROM, ADPCM2 decoder, 16-bit DA converter, low pass filter and monaural speaker amplifier. Also, ML2282X supports the synchronous serial interface and ML22865/ML22864/ML22863 supports the I2C interface.

By integrating all the functions required for voice output into a single chip, these LSIs can be more easily incorporated in compact portable devices.

- Built-in memory capacity and maximum vocal reproduction time:

(at the case of 4-bit ADPCM2 algorithm)

Product name	ROM capacity	Maximum vocal reproduction time (sec)		
		F_S = 4.0 kHz	F_S = 8.0 kHz	F_S = 16 kHz
ML22825-XXX/ML22865	16 Mbits	1,044	522	261
ML22824-XXX/ML22864	8 Mbits	520	260	130
ML22823-XXX/ML22863	4 Mbits	258	129	64

- Voice synthesis method: 4-bit ADPCM2
  8-bit Nonlinear PCM
  8-bit PCM , 16-bit PCM
  Can be specified for each phrase.
- Sampling frequency(Fs):   4.0 / 5.3 / 6.4 / 8.0 / 10.6 / 12.0 / 12.8 / 16.0 / 21.3 / 24.0 / 25.6 / 32.0 / 48.0 kHz
  f_s can be specified for each phrase.
- Built-in low-pass filter and 16-bit DA converter
- Speaker driving amplifier: 0.7 W (when 8Ω , DV_{DD}=5 V, Ta=25°C)
  2ch analog input (internal: 1ch; external: 1ch)
- CPU command interface: 3-wired serial clock-synchronized (ML2282X)
  I2C interface (ML2286X)
- Maximum number of phrases: 4,096 phrases from 000h to 3FFh (1024 phrases/bank)
- Memory bank switching: Enabled between bank 1 and bank 4 using the SEL0 and SEL1 pins
- Volume control: 32 levels (OFF is included) can be set by CVOL command.
  50 levels (OFF is included) can be set by AVOL command
- Repeat function: LOOP commands
- 2-channel mixing function: Available except case using 32kHz as sampling frequencys
- Source oscillation frequency: 4.096 MHz
- Power supply voltage: 2.7 to 3.6V / 4.5 to 5.5 V
- Operating temperature range: –40 to +85°C

APPLICATIONS

● Consumer and Industrial equipment (e.g., Household appliances, Housing equipment, Office equipment, Measurement instrumentation, etc.).

【NOTE】
This product cannot be applicable for automotive use, automatic train control systems, and railway safety systems. Please contact ROHM sales office in advance if contemplating the integration of this product into applications that requires high   reliability, such as transportation equipment for ships and railways, communication equipment for trunk lines, traffic signal equip.

TABLE FORMAT

Package	Body size (including lead) [mm × mm]	Pin pitch [mm]	Packing form and Product name[1]	
			Tray	Tape & Reel
30 pin plastic SSOP	9.7 × 5.6 (9.7 × 7.6)	0.65	ML22825-xxxMBZ0MX ML22824-xxxMBZ0MX ML22823-xxxMBZ0MX ML22865-xxxMBZ0MX ML22864-xxxMBZ0MX ML22863-xxxMBZ0MX	ML22825-xxxMBZ0NX ML22824-xxxMBZ0NX ML22823-xxxMBZ0NX ML22865-xxxMBZ0NX ML22864-xxxMBZ0NX ML22863-xxxMBZ0NX

*1 "xxx" denotes ROM code number.

The following table shows the differences among the other speech synthesis LSIs.

Parameter	ML2216	ML22800 series	ML22825/ML22824/ ML22823-XXX	ML22865/ML22864/ ML22863-XXX
CPU interface	Serial	←	←	I2C
Playback method	4-bit ADPCM2 8-bit nonlinear PCM 8-bit straight PCM 16-bit straight PCM	←	←	←
Maximum number of phrases	256	1,024 (256/bank)	4,096 (1,024/bank)	←
Sampling frequency (kHz)	4.0/5.3/6.4/ 8.0/10.6/12.8 16.0	←	4.0/5.3/6.4/8.0/ 10.6/12.0/12.8/ 16.0/21.3/24.0/ 25.6/32.0/48.0	←
Clock frequency	4.096MHz (with a built-in crystal oscillator circuit)	←	←	←
DA converter	12 bits	12 bits	16 bits	←
Low-pass filter	3rd order comb filter	3rd order comb filter	FIR interpolation filter	←
Speaker driving amplifier	Built-in 0.3W (8Ω, $DV_{DD} = 5$ V)	No	Built-in 0.7W (8Ω, $DV_{DD} = 5$ V)	←
Edit ROM function	Yes	←	←	←
Simultaneous sound production function (mixing function)	No	←	2-channel	←
Volume control	16 levels	←	32 levels	←
Silence insertion	Yes 20 ms to 1024 ms (4 ms/step)	←	←	←
Repeat function	Yes	←	←	←
Interval at which a seam is silent during continuous playback (Note)	No	←	←	←
Memory bank switching	No	Yes	←	←
Power supply voltage	2.7 V to 5.5 V	2.7 V to 3.6 V	2.7 to 3.6V 4.5 to 5.5 V	2.7 to 3.6V 4.5 to 5.5 V
Package	44-pin QFP	30-pin SSOP	←	←

*1: Continuous playback as shown below is possible.
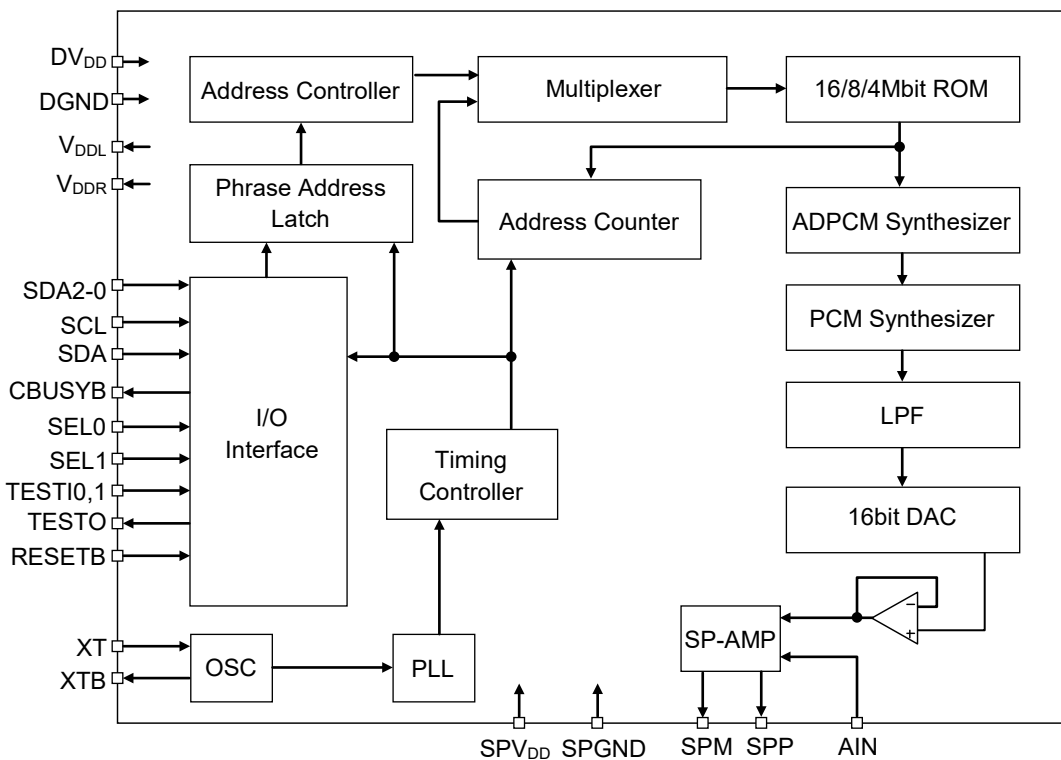   (Playback method: 8-bit straight PCM, 8-bit non-linear PCM, 16-bit straight PCM)

No silence interval
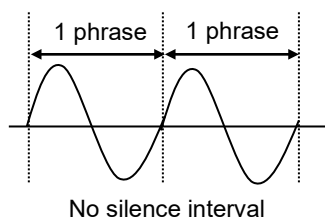
BLOCK DIAGRAMS
(ML22825/ML22824/ML22823-XXX : Synchronous serial interface)
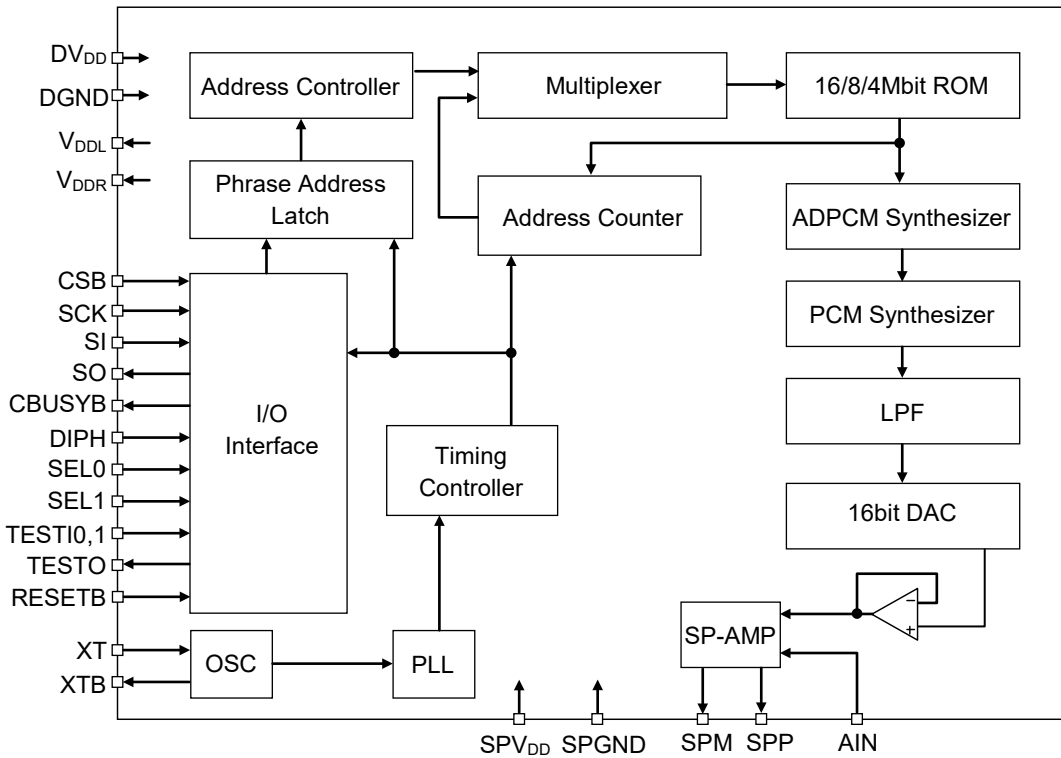
(ML22865/ML22864/ML22863-XXX : I2C interface)

PIN CONFIGURATIONS (TOP VIEW)

(ML22825/ML22824/ML22823-XXXMB : Synchronous serial interface)

AIN 1	30 SPM
TESTI0 2	29 SPP
RESETB 3	28 SPGND
TESTO 4	27 SPV_{DD}
DIPH 5	26 DGND
SEL0 6	25 SG
SEL1 7	24 TESTI1
DGND 8	23 V_{DDR}
CSB 9	22 DV_{DD}
SCK 10	21 V_{DDL}
SI 11	20 NC
SO 12	19 DGND
CBUSYB 13	18 NC
DGND 14	17 DV_{DD}
XT 15	16 XTB
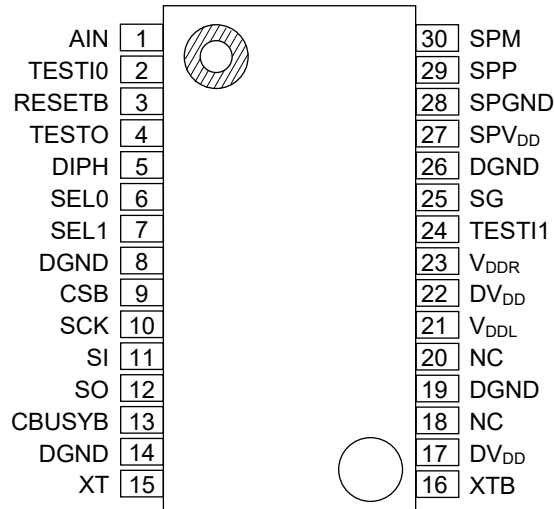
NC: No Connection

30-Pin Plastic SSOP

(ML22865/ML22864/ML22863-XXXMB : I2C interface)

AIN 1	30 SPM
TESTI0 2	29 SPP
RESETB 3	28 SPGND
TESTO 4	27 SPV_{DD}
SAD0 5	26 DGND
SEL0 6	25 SG
SEL1 7	24 TESTI1
DGND 8	23 V_{DDR}
SAD1 9	22 DV_{DD}
SCL 10	21 V_{DDL}
SDA 11	20 NC
SAD2 12	19 DGND
CBUSYB 13	18 NC
DGND 14	17 DV_{DD}
XT 15	16 XTB

NC: No Connection

30-Pin Plastic SSOP

LAPIS Technology Co.,Ltd.
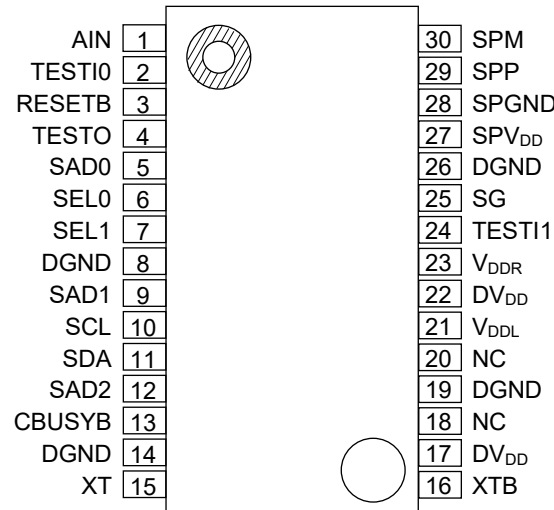
PIN DESCRIPTION (COMMON TO ALL PRODUCTS)

Pin	Symbol	I/O	Initial value (*1)	Description
1	AIN	I	0	Input pin for speaker amplifier.
2	TESTI0	I	0	Input pin for testing. Fix this pin to "L" level (DGND level). This pin has a pull-down resistor built in.
3	RESETB	I	0 (*2)	Input pin for reset. At the "L" level, the LSI enters initial state. During reset, the entire circuitry stops and enters power down state. Input "L" level when power is supplied. After the power supply voltage is stable, drive this pin to "H" level. Then the entire circuitry can be powered up. This pin has a pull-up resistor built in.
4	TESTO	O	Hi-Z	Output pins for testing. Leave these pins open.
6, 7	SEL0 SEL1	I	0	Memory bank switching pins. Fix these pins to "L" level when the memory bank function is not used.
8, 14, 19, 26	DGND	—	—	Digital ground pin. Also serves as a ground pin for the internal memory.
13	CBUSYB	O	1	Output pin for command processing status. This pin outputs "L" level during command processing. Any command should be entered when this pin is "H" level.
15	XT	I	0	Connect to the crystal or ceramic resonator. A feedback resistor around 1 MΩ is built in between this pin and the XTB pin. Use this pin if need to use an external clock. If the resonator is used, connect it as close to this pin as possible.
16	XTB	O	1	Connect to the crystal or ceramic resonator. When to use an external clock, leave this pin open. If the resonator is used, connect it as close to this pin as possible.
17, 22	DV$_{DD}$	—	—	Power supply pins for logic circuitry. Connect a capacitor of 0.1μF or more between these pins and DGND pins.
18, 20	N.C	—	—	Non connected pins. Leave these pins open.
21	V$_{DDL}$	—	0	Regulator output pin for internal logic circuitry. Connect a capacitor recommended between this pin and DGND pin.
23	V$_{DDR}$	—	0	Regulator output pin for Built-in ROM. Connect a capacitor recommended between this pin and DGND pin.
24	TESTI1	—	0	Test pin. Fix this pin to a DGND level.
25	SG	—	0	Reference voltage output pin for the speaker amplifier built-in. Connect a capacitor recommended between this pin and DGND pin.
27	SPV$_{DD}$	—	—	Power supply pin for the speaker amplifier. Connect a bypass capacitor of 0.1μF or more between this pin and SPGND pin.
28	SPGND	—	—	Ground pin for the speaker amplifier.
29	SPP	O	0	Positive(+) output pin of the speaker amplifier built-in. Serves as the LINE output (*3), if built-in speaker amplifier is not used.
30	SPM	O	Hi-Z	Negative(-) output pin of the speaker amplifier built-in.

*1: Indicates the initial value during reset input or power down.
*2: "H" during power down.
*3: Outputs a voice signal before amplified by the speaker amplifier built-in.

PIN DESCRIPTION (FOR ML2282X SYNCHRONOUS SERIAL INTERFACE)

Pin	Symbol	I/O	Initial value (*1)	Description
5	DIPH	I	0	Set pin of the SCK clock edge. When this pin is "L" level, rising edge is available for input(SI) and falling edge is available for output(SO). When this pin is "H" level, falling edge is available for input(SI) and rising edge is available for output(SO).
9	CSB	I	1	Chip select pin. At the "L" level, data input/output is available.
10	SCK	I	0	Synchronous clock input pin for serial interface.
11	SI	I	0	Input pin of synchronous serial data. When the DIPH pin is "L" level, data is shifted in at the rising edges of the SCK clock pulses. When the DIPH pin is "H" level, data is shifted in at the falling edges of the SCK clock pulses.
12	SO	O	Hi-Z	Output pin of synchronous serial data. When the DIPH pin is "L" level, data is output at the falling edges of the SCK clock pulses. When the DIPH pin is "H" level, data is output at the rising edges of the SCK clock pulses. When the CSB pin is "H" level, this pin is Hi-Z state.

*1: Indicate the initial value during reset or power down.

PIN DESCRIPTION (FOR ML2286X I2C INTERFACE)

Pin	Symbol	I/O	Initial value (*1)	Description
5, 9, 12	SAD0 SAD1 SAD2	I	0	Set pin of the slave address.
10	SCL	I	1	Clock input pin for I2C serial interface. This pin should be connected to pull-up resistor.
11	SDA	IO	1	Input/output pin for I2C serial data. Use for setting the mode of write/read and writing address, writing data or reading data. This pin should be connected to pull-up resistor. (N-ch MOS) open drain, when output mode. High impedance(Hi-Z), when input mode.

*1: Indicate the initial value during reset or power down.

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ABSOLUTE MAXIMUM RATINGS

(DGND = SPGND = 0 V, Ta = 25°C)

Parameter	Symbol	Condition	Rating	Unit
Power supply voltage	DV_{DD}, SPV_{DD}	—	−0.3 to +7.0	V
Input voltage	V_{IN}	—	−0.3 to DV_{DD}+0.3	V
Power dissipation	P_D		938	mW
Output short-circuit current	I_{OS}	Applies to all pins except SPM, SPP, V_{DDL}, and V_{DDR}.	10	mA
		Applies to SPM and SPP pins.	300	mA
		Applies to V_{DDL} and V_{DDR} pins.	50	mA
Storage temperature	T_{STG}	—	−55 to +150	°C

RECOMMENDED OPERATING CONDITIONS

(DGND = SPGND = 0 V)

Parameter	Symbol	Condition	Range			Unit
Power supply voltage	DV_{DD}, SPV_{DD}	—	2.7 to 3.6 4.5 to 5.5			V
Operating temperature	T_{OP}	—	−40 to +85			°C
Master clock frequency	f_{OSC}	—	Min.	Typ.	Max.	MHz
			3.5	4.096	4.5	
External capacitors for crystal oscillator	Cd, Cg	—	15	30	45	pF

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ELECTRICAL CHARACTERISTICS

DC Characteristics (for the 3V applications)

$DV_{DD} = SPV_{DD} = 2.7$ to 3.6 V, DGND = AGND = 0 V, Ta = -40 to $+85°C$

Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit
"H" input voltage	V_{IH}	—	$0.86 \times DV_{DD}$	—	DV_{DD}	V
"L" input voltage	V_{IL}	—	0	—	$0.14 \times DV_{DD}$	V
"H" output voltage 1	V_{OH1}	$I_{OH} = -1$ mA	$DV_{DD} - 0.4$	—	—	V
"H" output voltage 2 (*1)	V_{OH2}	$I_{OH} = -50$ µA	$DV_{DD} - 0.4$	—	—	V
"L" output voltage 1	V_{OL1}	$I_{OL} = 2$ mA	—	—	0.4	V
"L" output voltage 2 (*1)	V_{OL2}	$I_{OL} = 50$ µA	—	—	0.4	V
"L" output voltage 3 (*2)	V_{OL3}	$I_{OL} = 3$ mA	—	—	0.4	V
"H" input current 1	I_{IH1}	$V_{IH} = DV_{DD}$	—	—	10	µA
"H" input current 2 (*3)	I_{IH2}	$V_{IH} = DV_{DD}$	0.3	2.0	15	µA
"H" input current 3 (*4)	I_{IH3}	$V_{IH} = DV_{DD}$	2	30	200	µA
"L" input current 1	I_{IL1}	$V_{IL} = GND$	-10	—	—	µA
"L" input current 2 (*3)	I_{IL2}	$V_{IL} = GND$	-15	-2.0	-0.3	µA
"L" input current 3 (*5)	I_{IL3}	$V_{IL} = GND$	-200	-30	-2	µA
"H" output leak current 3 (*6)	I_{ILOH}	$V_{OH} = DV_{DD}$	—	—	10	µA
"L" output leak current 3 (*6)	I_{ILOL}	$V_{OL} = GND$	-10	—	—	µA
Supply current during playback	I_{DD}	$f_{OSC} = 4.096$ MHz No output load	—	—	20	mA
Power-down supply current	I_{DDS}	Ta = -40 to $+40°C$	—	1	10	µA
		Ta = -40 to $+85°C$	—	1	20	µA

*1: Applies to the XTB pin.
*2: Applies to the SCL, SDA pin.
*3: Applies to the XT pin.
*4: Applies to the TESTI0 pin.
*5: Applies to the RESETB pin.
*6: Applies to the TESTO pin.

DC Characteristics (for the 5V applications)

$DV_{DD} = SPV_{DD} = 4.5$ to 5.5 V, $DGND = SPGND = 0$ V, $Ta = -40$ to $+85°C$

Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit
"H" input voltage	V_{IH}	—	$0.8 \times DV_{DD}$	—	DV_{DD}	V
"L" input voltage	V_{IL}	—	0	—	$0.2 \times DV_{DD}$	V
"H" output voltage 1	V_{OH1}	$I_{OH} = -1$ mA	$DV_{DD}-0.4$	—	—	V
"H" output voltage 2 (*1)	V_{OH2}	$I_{OH} = -50\mu A$	$DV_{DD}-0.4$	—	—	V
"L" output voltage 1	V_{OL1}	$I_{OL} = 2$ mA	—	—	0.4	V
"L" output voltage 2 (*1)	V_{OL2}	$I_{OL} = 50$ µA	—	—	0.4	V
"L" output voltage 3 (*2)	V_{OL3}	$I_{OL} = 3$ mA	—	—	0.4	V
"H" input current 1	I_{IH1}	$V_{IH} = DV_{DD}$	—	—	10	µA
"H" input current 2 (*3)	I_{IH2}	$V_{IH} = DV_{DD}$	0.8	5.0	20	µA
"H" input current 3 (*4)	I_{IH3}	$V_{IH} = DV_{DD}$	20	100	400	µA
"L" input current 1	I_{IL1}	$V_{IL} = GND$	−10	—	—	µA
"L" input current 2 (*3)	I_{IL2}	$V_{IL} = GND$	−20	−5.0	−0.8	µA
"L" input current 3 (*5)	I_{IL3}	$V_{IL} = GND$	−400	−100	−20	µA
"L" output leak current 2 (*6)	I_{ILOH}	$V_{OH} = DV_{DD}$	—	—	10	µA
"L" output leak current 3 (*6)	I_{ILOL}	$V_{OL} = GND$	−10	—	—	µA
Supply current during playback	I_{DD}	$f_{OSC} = 4.096$ MHz No output load	—	—	25	mA
Power-down supply current	I_{DDS}	$Ta = -20$ to $+40°C$	—	1	15	µA
		$Ta = -20$ to $+85°C$	—	1	30	µA

*1: Applies to the XTB pin.
*2: Applies to the SCL and SDA pins.
*3: Applies to the XT pin.
*4: Applies to the TESTI0 pin.
*5: Applies to the RESETB pin.
*6: Applies to the TESTO pin.

Characteristics of Analog Circuitry (for the 3V applications)

DV$_{DD}$ = SPV$_{DD}$ = 2.7 to 3.6 V, DGND = SPGND = 0 V, Ta = −40 to +85°C

Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit
AIN input resistance	R$_{AIN}$	—	15	20	25	kΩ
AIN input voltage range	V$_{AIN}$		—	—	DV$_{DD}$×2/3	Vp-p
LINE output load resistance	R$_{LA}$	During 1/2 DV$_{DD}$ output	10	—	—	kΩ
LINE output voltage range	V$_{AO}$	No output load	DV$_{DD}$/6	—	DV$_{DD}$×5/6	V
SG output voltage	V$_{SG}$	—	0.95×V$_{DDL}$/2	V$_{DDL}$/2	1.05×V$_{DDL}$/2	V
SG output resistance	R$_{SG}$	During power down	57	96	135	kΩ
SPM, SPP output load resistance	R$_{LSP}$	—	8	—	—	Ω
Speaker amplifier output power	P$_{SPO}$	SPV$_{DD}$ = 3.3V, f = 1kHz R$_{SPO}$ = 8Ω, THD≥10%	100	300	—	mW
Output offset voltage between SPM and SPP with no signal present	V$_{OF}$	SPIN–SPM gain = 0dB With a load of 8Ω	−50	—	+50	mV

Characteristics of Analog Circuitry (for the 5V applications)

DV$_{DD}$ = SPV$_{DD}$ = 4.5 to 5.5 V, DGND = SPGND = 0 V, Ta = −20 to +85°C

Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit
AIN input resistance	R$_{AIN}$	—	15	20	25	kΩ
AIN input voltage range	V$_{AIN}$		—	—	DV$_{DD}$×2/3	Vp-p
LINE output load resistance	R$_{LA}$	During 1/2 DV$_{DD}$ output	10	—	—	kΩ
LINE output voltage range	V$_{AO}$	No output load	DV$_{DD}$/6	—	DV$_{DD}$×5/6	V
SG output voltage	V$_{SG}$	—	0.95×V$_{DDL}$/2	V$_{DDL}$/2	1.05×V$_{DDL}$/2	V
SG output resistance	R$_{SG}$	During power down	57	96	135	kΩ
SPM, SPP output load resistance	R$_{LSP}$	—	8	—	—	Ω
Speaker amplifier output power	P$_{SPO}$	SPV$_{DD}$ = 5.0V, f = 1kHz R$_{SPO}$ = 8Ω, THD≥10% Ta=25°C	500	700	—	mW
Output offset voltage between SPM and SPP with no signal present	V$_{OF}$	SPIN–SPM gain = 0dB With a load of 8Ω	−50	—	+50	mV

AC Characteristics (Common to All Products)

$DV_{DD} = SPV_{DD} = 2.7$ to 5.5 V, DGND = SPGND = 0 V, Ta = -40 to $+85°C$,

Parameter	Applicable command	Symbol	Condition	Min.	Typ.	Max.	Unit
Master clock duty cycle		f_{duty}	—	40	50	60	%
RESETB input pulse width		t_{RST}	—	100	—	—	μs
Reset noise rejection pulse width		t_{NRST}	—	—	—	0.1	μs
Command input interval time	STOP, SLOOP, CLOOP, CVOL, AVOL	t_{INT}	$f_{OSC} = 4.096$ MHz	2	—	—	ms
	PUP	t_{INTP}		10	—	—	ms
	RDSTAT (After status read)	t_{INTRD}		500	—	—	μs
Command input enable time	SLOOP Continuous play by PLAY/MUON	t_{cm}	$f_{OSC} = 4.096$ MHz	—	—	10	ms
CBUSYB "L" level output time	PUP	t_{PUP1}	$f_{OSC} = 4.096$ MHz	2.0	2.5	3.0	ms
	PDWN	t_{PD1}	$f_{OSC} = 4.096$ MHz	—	—	20	μs
	2nd byte of AMODE (POP = "0" SPEN = "0", DAEN = "0" →"1")	t_{POPA1}	$f_{OSC} = 4.096$ MHz	58	60	62	ms
	2nd byte of AMODE (POP = "1" SPEN = "0", DAEN = "0" →"1")	t_{POPA2}	$f_{OSC} = 4.096$ MHz	90	93	95	ms
	2nd byte of AMODE (SPEN = "0" →"1")	t_{POPA3}	$f_{OSC} = 4.096$ MHz AVOL="0Eh~3Fh"	46[*2]	60[*3]	70[*4]	ms
	2nd byte of AMODE (POP = "0" SPEN = "0", DAEN = "1" →"0")	t_{PDA1}	$f_{OSC} = 4.096$ MHz	108	110	112	ms
	2nd byte of AMODE (POP = "1" SPEN = "0", DAEN = "1" →"0")	t_{PDA2}	$f_{OSC} = 4.096$ MHz	140	142	144	ms
	2nd byte of AMODE (SPEN = "1" →"0")	t_{PDA3}	$f_{OSC} = 4.096$ MHz AVOL="0Eh~3Fh"	0.2[*2]	6.5[*3]	17[*4]	ms
	(*1)	t_{CB1}	$f_{OSC} = 4.096$ MHz	—	—	2	ms

Note: Output pin load capacitance = 45 pF

*1:   Applies to cases where a command is input except after a PUP, PDWN, or 2nd byte of AMODE command input.

*2:   The value when AVOL="0Eh" is set.

*3:   The value when AVOL="23h" is set.

*4:   The value when AVOL="3Fh" is set.

AC Characteristics of Synchronous Serial Command Interface (Applied to ML2282X)

$DV_{DD} = SPV_{DD} = 2.7$ to 5.5 V, DGND = SPGND = 0 V, Ta = -40 to +85°C

Parameter	Applicable command	Symbol	Condition	Min.	Typ.	Max.	Unit
SCK input enable time from CSB fall edge		t_{ESCK}	—	100	—	—	ns
SCK hold time from CSB rise edge		t_{CSH}	—	100	—	—	ns
Data floating time from CSB rise edge		t_{DOZ}	$R_L = 3$ kΩ	—	—	100	ns
Data setup time from SCK rise edge		t_{DIS1}	DIPH = "0"	50	—	—	ns
Data hold time from SCK rise edge		t_{DIH1}	DIPH = "0"	50	—	—	ns
Data output delay time from SCK fall edge		t_{DOD1}	$R_L = 3$ kΩ	—	—	80	ns
Data setup time from SCK fall edge		t_{DIS2}	DIPH = "1"	50	—	—	ns
Data hold time from SCK fall edge		t_{DIH2}	DIPH = "1"	50	—	—	ns
Data output delay time from SCK rise edge		t_{DOD2}	$R_L = 3$ kΩ	—	—	80	ns
SCK "H" level pulse width		t_{SCKH}	—	100	—	—	ns
SCK "L" level pulse width		t_{SCKL}	—	100	—	—	ns
CBUSYB output delay time from SCK rise edge		t_{DBSY1}	DIPH = "0"	—	—	150	ns
CBUSYB output delay time from SCK fall edge		t_{DBSY2}	DIPH = "1"	—	—	150	ns

Note: Output pin load capacitance = 45 pF

AC Characteristics of I2C Command Interface (Applied to ML2286X)

DV_{DD} = SPV_{DD} = 2.7 to 5.5 V, DGND = SPGND = 0 V, Ta = −40 to +85°C

Parameter	Symbol	(High-speed mode) Min.	Max.	Unit
SCL clock frequence	t_{SCL}	0	400	kHz
Hold time (repeated) START condition After this period, the first clock pulse is generated.	$t_{HD;STA}$	0.6	—	μs
SCL "L" level pulse width	t_{LOW}	1.3	—	μs
SCL "H" level pulse width	t_{HIGH}	0.6	—	μs
Setup time for repeated START condition	$t_{SU;STA}$	0.6	—	μs
Data hold time: For I2C bus devices	$t_{HD;DAT}$	0	0.9	μs
Data setup time	$t_{SU;DAT}$	100	—	ns
SDA and SCL signal rise time	t_r	20	300	ns
SDA and SCL signal fall time	t_f	20	300	ns
STOP condition setup time	$t_{SU;STO}$	0.6	—	μs
Bus free time between STOP condition and START condition	t_{BUF}	1.3	—	μs
Capacitive load for each bus line	C_b	—	400	PF
Noise margin at a "L" level in each device connected (including hysteresis)	V_{nL}	$0.1×$ DV_{DD}	—	V
Noise margin at a "H" level in each device connected (including hysteresis)	V_{nH}	$0.1×$ DV_{DD}	—	V
Pulse width of spikes which must be suppressed by the input filter	t_{sp}	0	50	ns

Note: Output pin load capacitance = 45 pF

TIMING DIAGRAMS (3-WIRED SERIAL CLOCK-SYNCHRONIZED (ML2282X))

Power-On Timing

Oscillation is stopped after power-on.

Power-Up Timing

Power-Down Timing (At the PDWN command Input)

CSB

SCK

SI

t_{PD1}

CBUSYB   VOH / VOL

NCR (internal)   VOH / VOL

BUSYB (internal)   VOH / VOL

XT•XTB   Oscillating   Oscillation stopped

Status   Awaiting command   Command is being processed   Power-down

Power-Down Timing (At the RESETB Input)

RESETB

t_{RST}

XT•XTB   Oscillating   Oscillation stopped

V_{DDL}•SG   GND

SPM   Hi-Z

SPP   GND

Status   Playing   Power-down

Note: The same timing is applied in the case that the RESETB signal is input during command waiting.

Playback Start Timing by the PLAY Command

Note: The length of the "L" interval of BUSYB is t_{CB1} + voice reproduction time.

Playback Stop Timing

Continuous Playback Timing by the PLAY Command

*1: The time length of "L" level of the NCR signal during playback varies depending on the input timing of command.

*2: The following PLAY command must be inputted within t_{cm}. When it cannot, please input the phrase 2 PLAY command after checking that BUSYB became "H"(phrase 1 playback has been finished).

Continuous Playback Timing by the START Command

*1: The time length of "L" level of the NCR signal during playback varies depending on the input timing of command.

*2: The following START command must be inputted within t_{cm}. When it cannot, please input the phrase 2 START command after checking that BUSYB became "H"(phrase 1 playback has been finished).

Silence Insertion Timing by the MUON Command
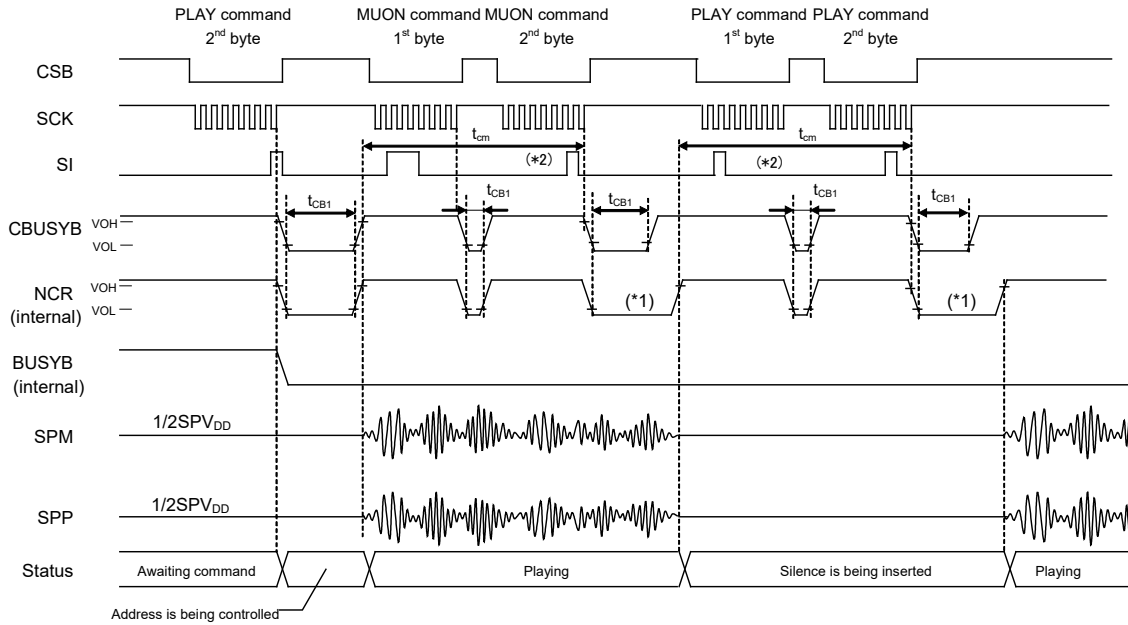
*1: The time length of "L" level of the NCR signal during playback or silence insertion varies depending on the input timing of command.

*2: The following MUON commnad or PLAY command must be inputted within t_{cm}. When it cannot, please input the MUON commnad or PLAY command after checking that BUSYB became "H"(playback has been finished).

Repeat Playback Set/Release Timing by the SLOOP and CLOOP Commands
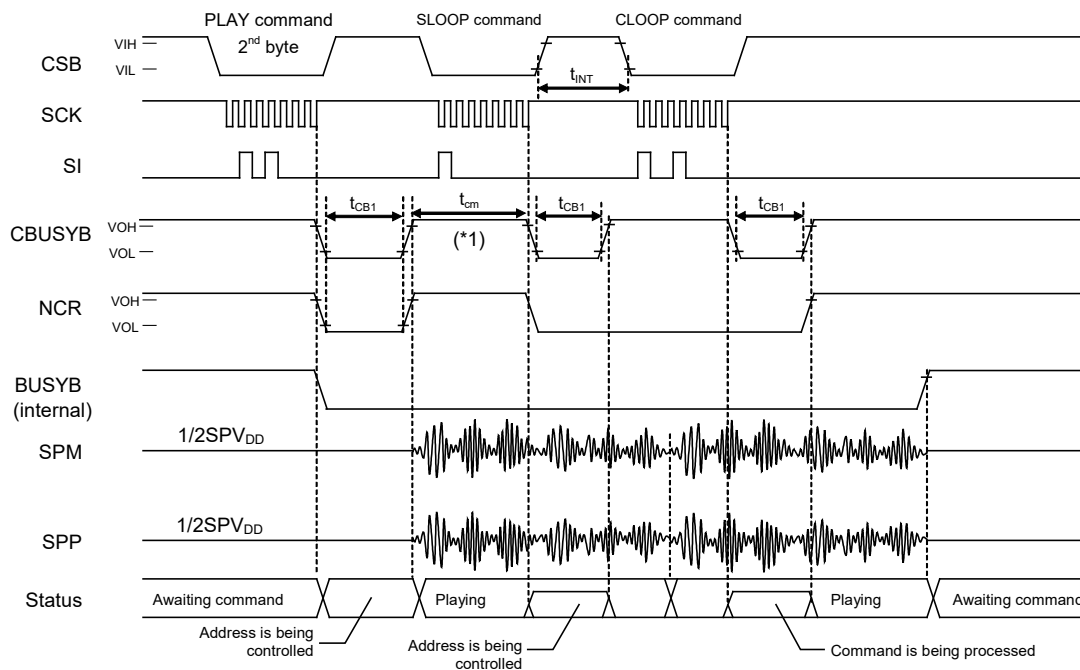
*1: The SLOOP commnad must be inputted within t_{cm}.

Timing of Volume Change by the CVOL Command
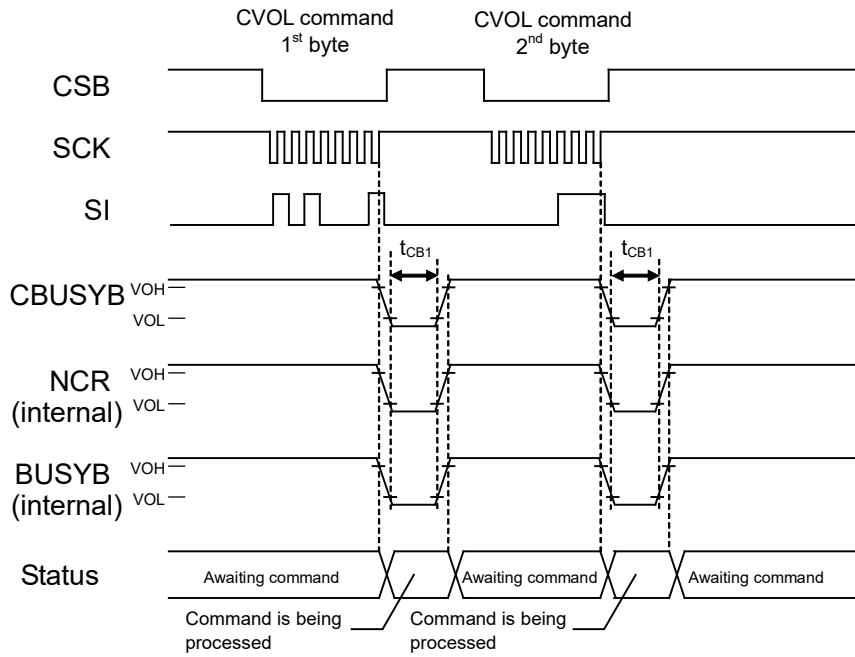
Timing of Volume Change by the AVOL Command
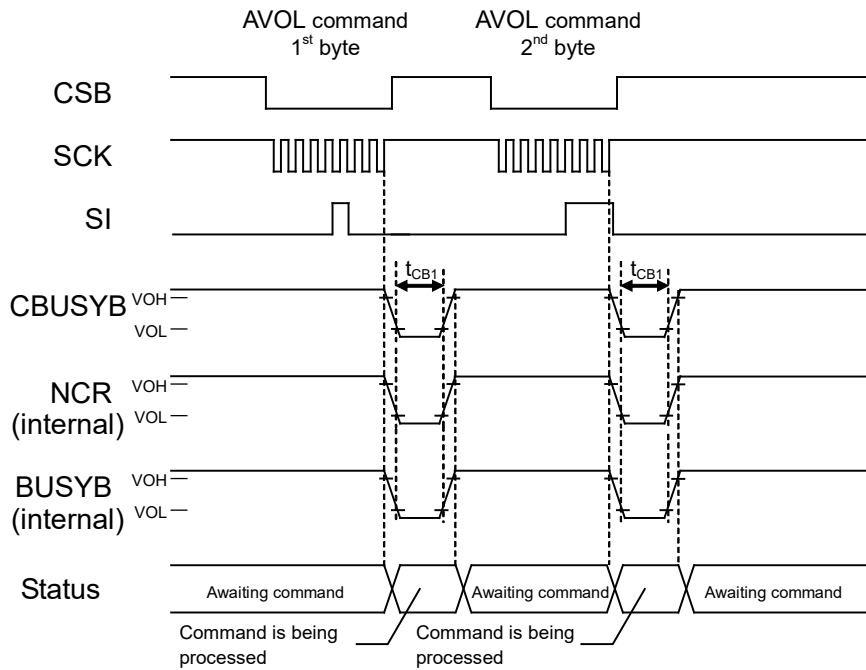
TIMING DIAGRAMS (I2C INTERFACE (ML2286X))

Power-On Timing
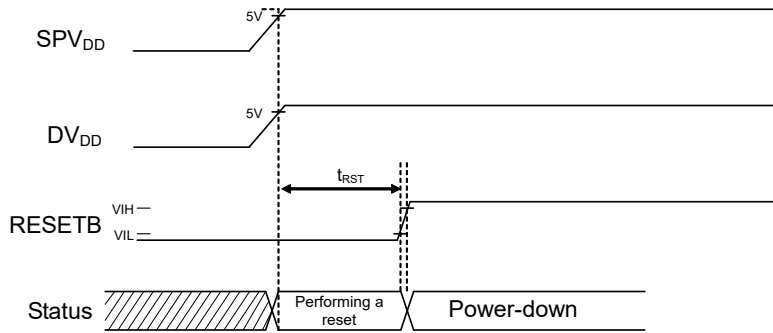
Oscillation is stopped after power-on.

Power-Up Timing
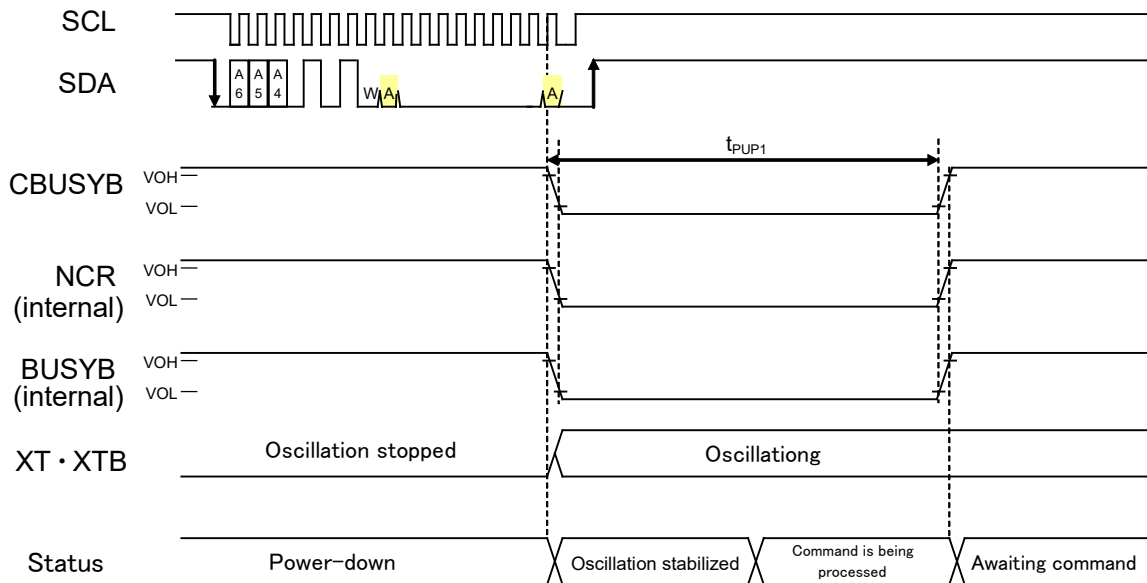
Power-Down Timing (At the PDWN command Input)
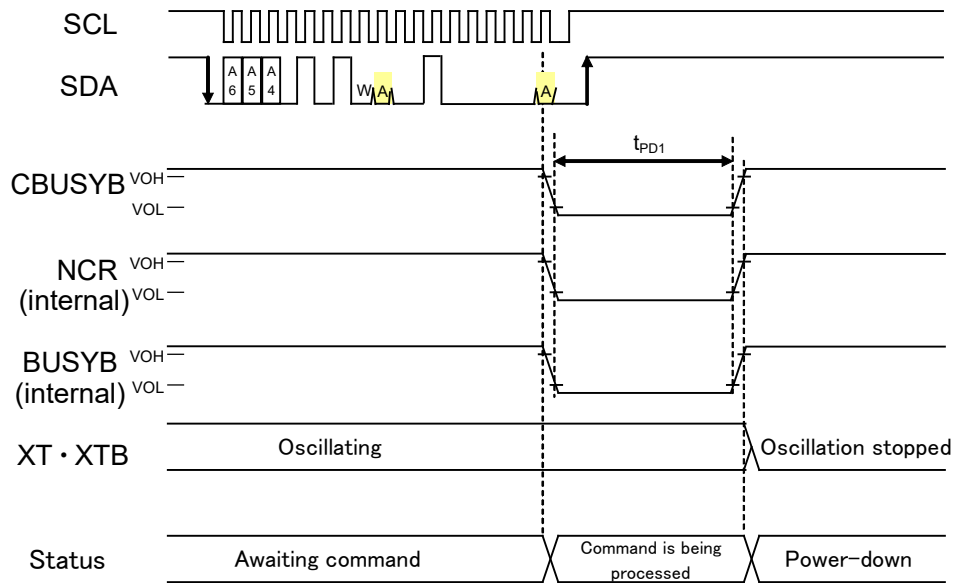
Power-Down Timing (At the RESETB Input)

Note: The same timing is applied in the case that the RESETB signal is input during command waiting.

Playback Start Timing by the PLAY Command

Note: The length of the "L" interval of BUSYB is t_{CB1} + voice reproduction time.

Playback Stop Timing

Continuous Playback Timing by the PLAY Command

*1:The time length of "L" level of the NCR signal during playback varies depending on the input timing of command.

*2: The following PLAY command must be inputted within t_{cm}. When it cannot, please input the phrase 2 PLAY command after checking that BUSYB became "H"(phrase 1 playback has been finished).

Continuous Playback Timing by the START Command

*1: The time length of "L" level of the NCR signal during playback varies depending on the input timing of command.

*2: Please input the following START command within tcm. When it cannot, please input the phrase 2 START command after checking that BUSYB became "H"(phrase 1 playback has been finished).

Silence Insertion Timing by the MUON Command
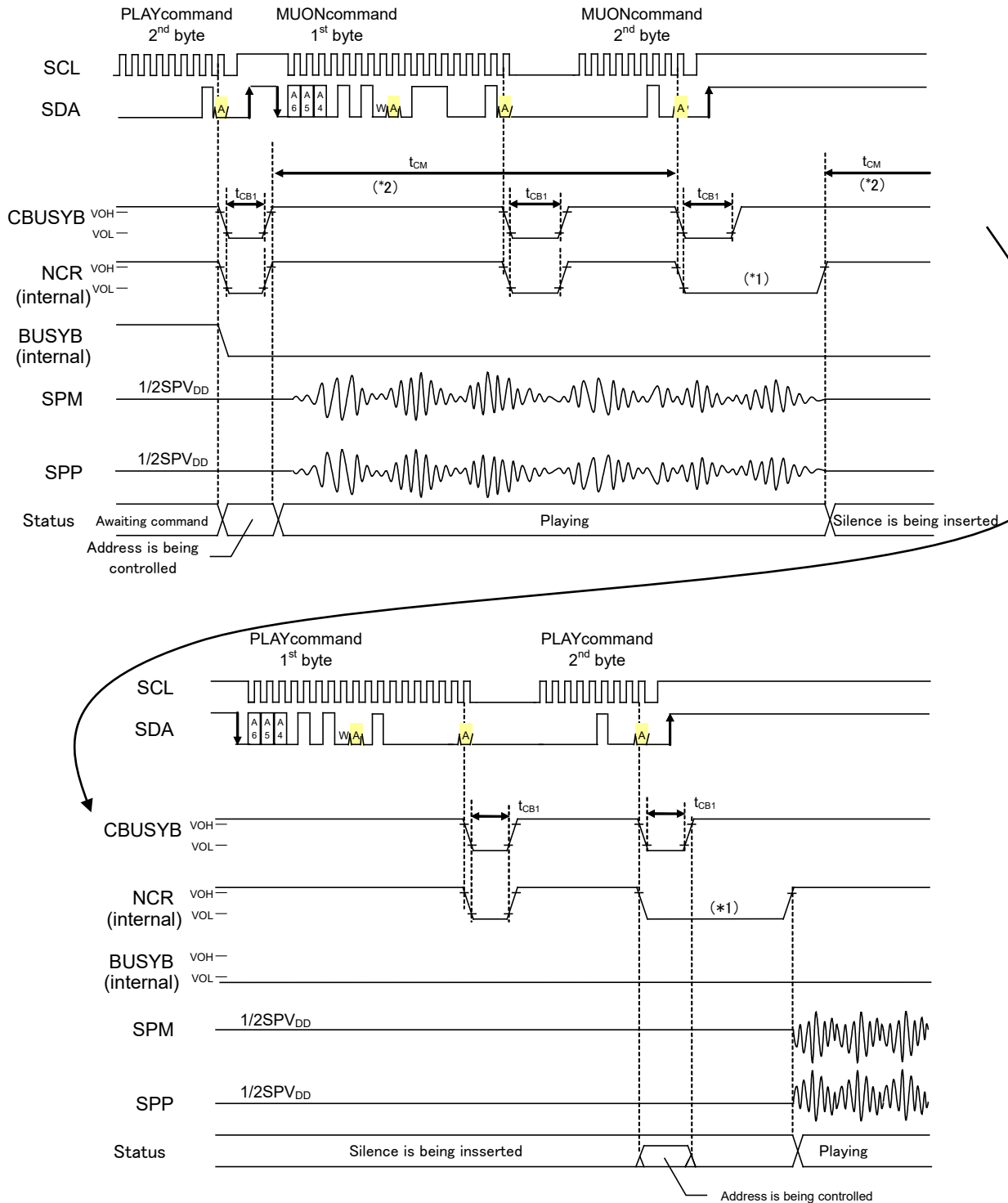
*1: The time length of "L" level of the NCR signal during playback or silence insertion varies depending on the input timing of command.

*2: Please input the following MUON commnad or PLAY command within tcm. When it cannot, please input the MUON commnad or PLAY command after checking that BUSYB became "H"(playback has been finished).

Repeat Playback Set/Release Timing by the SLOOP and CLOOP Commands
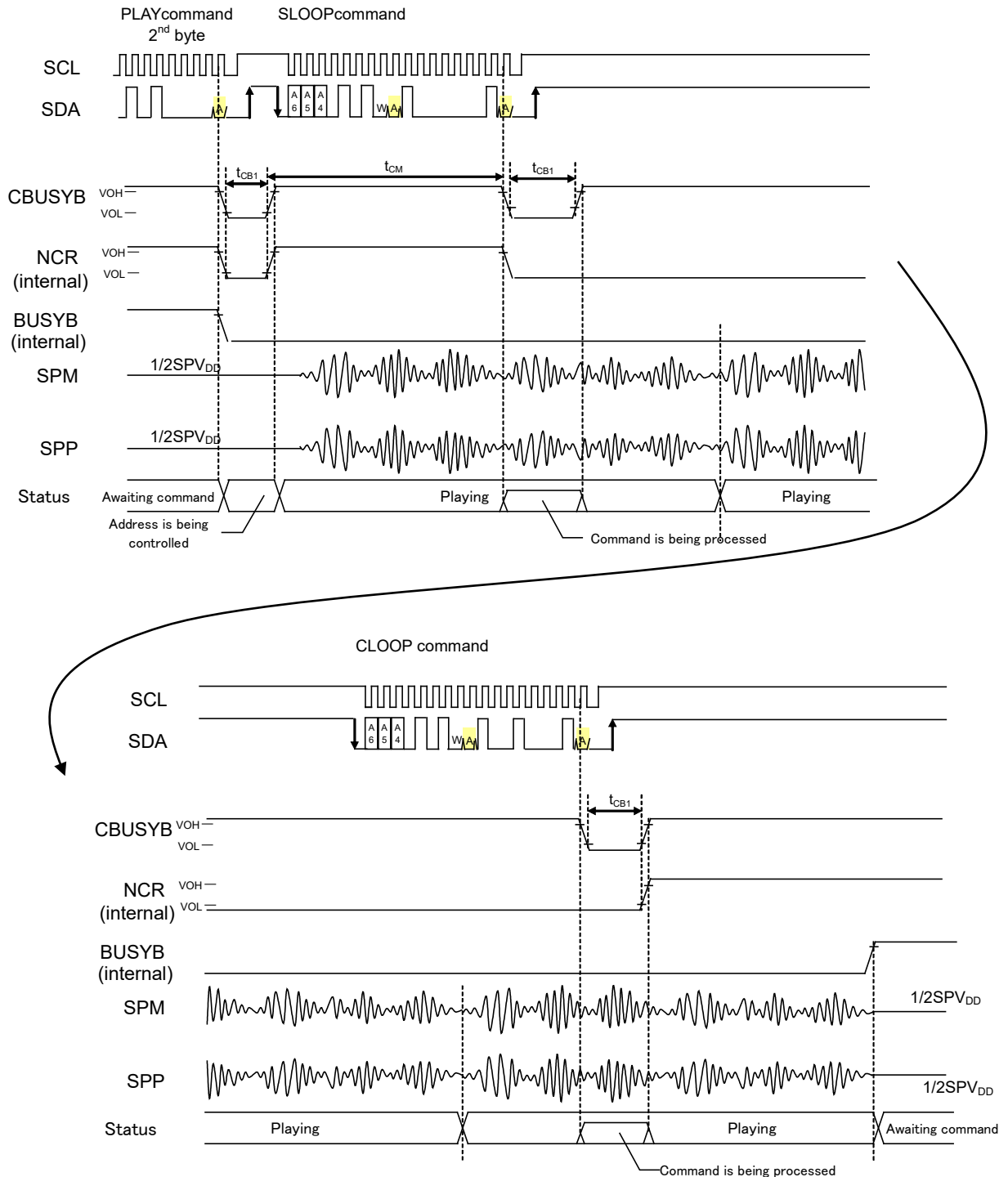
*1: The SLOOP commnad must be inputted within t_{cm}.

Timing of Volume Change by the CVOL Command
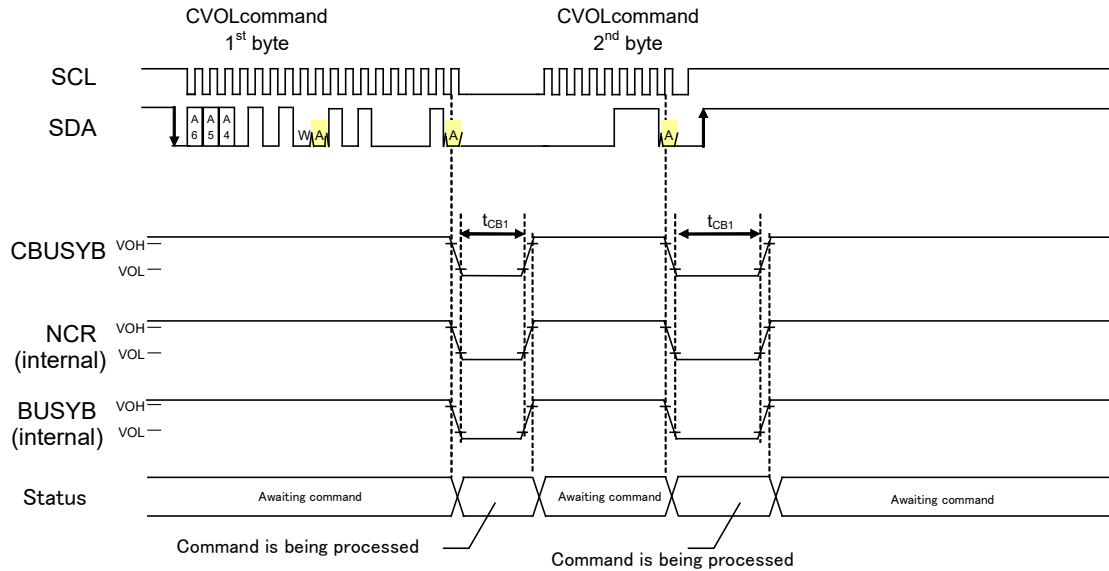
Timing of Volume Change by the AVOL Command
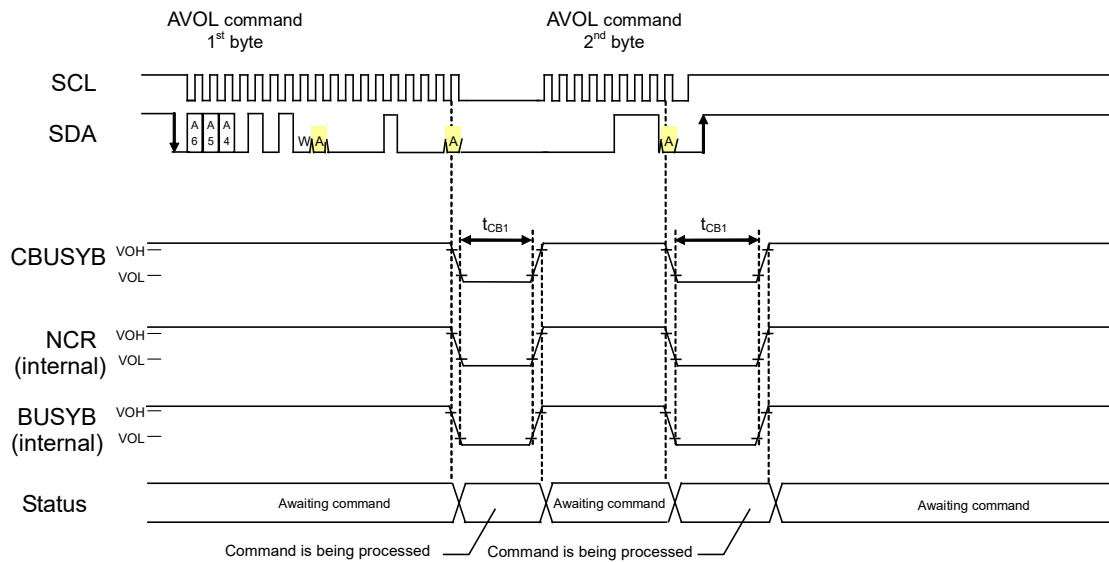
Serial Command Interface Timing (Applied to ML2282X)

when DIPH pin is "L" level (Rise edge for input, fall edge for output)
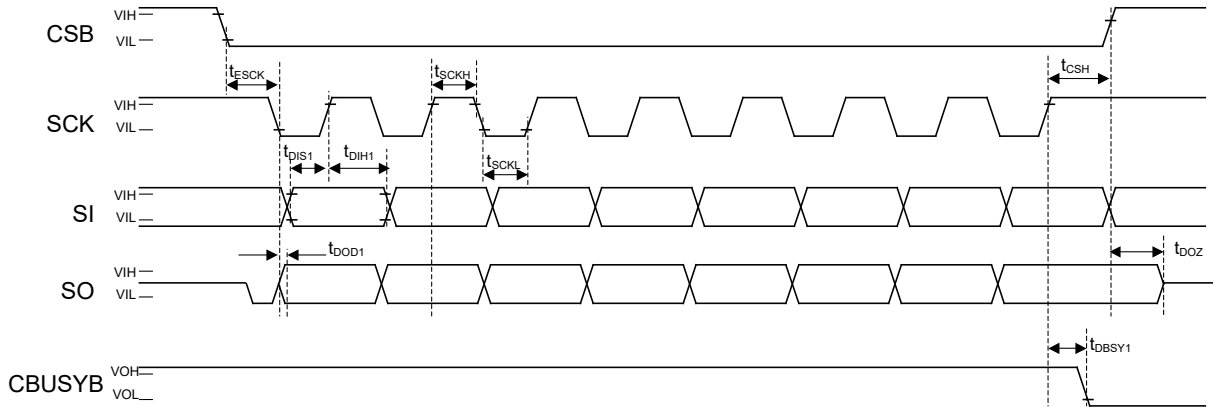
Serial Command Interface Timing (Applied to ML2282X)

when DIPH pin is "H" level (Fall edge for input, rise edge for output)
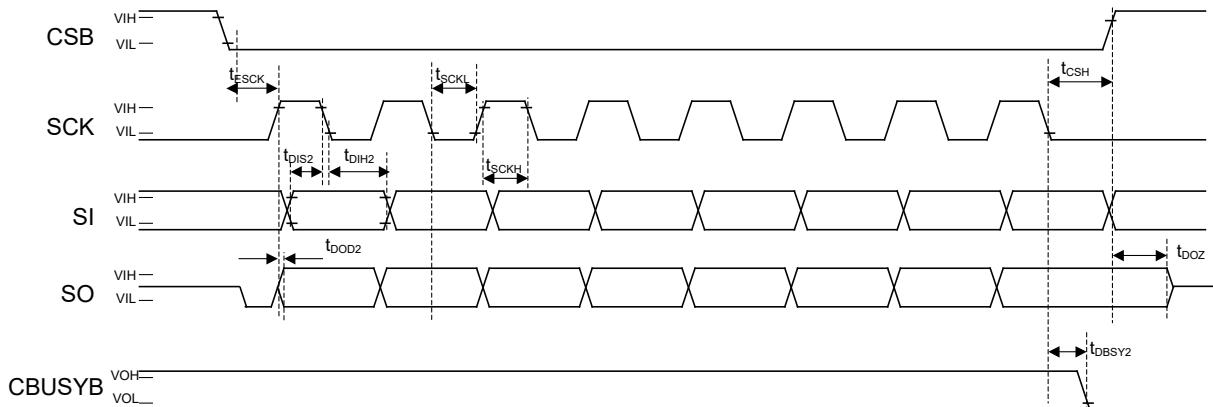
I2C Command Interface Timing (Applied to ML2286X)
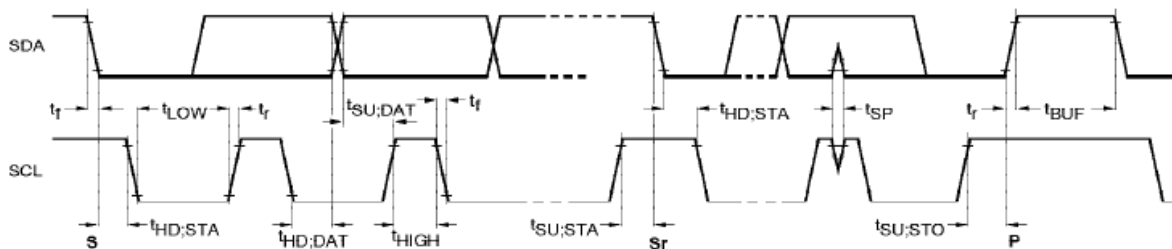
FUNCTIONAL DESCRIPTION

Synchronous Serial Command Interface

The CSB, SCK, SI, and SO pins are used to input the command data or to read the status.   Driving the CSB pin to "L" level enables the serial CPU interface.

After the CSB pin is driven to "L" level, the command data are input through the SI pin from the MSB synchronized with the SCK clock.   The command data shifts in through the SI pin at the rising or falling edge of the SCK clock pulse.   Then, a command is executed at the rising or falling edge of the eighth pulse of the SCK clock.

As for status reading, status is output from the SO pin, synchronized with the SCK clock after the CSB pin is driven to "L" level.

The SCK clock edge is specified by the input level of the DIPH pin.

- When the DIPH pin is "L" level, rising edge is available for input from SI pin and falling edge is available for output from SO pin.
- When the DIPH pin is "H" level, falling edge is available for input from SI pin and rising edge is available for output from SO pin.

It is possible to input command data, even if the CSB pin is fixed by "L" level.   However, if unexpected pulses caused by noise are induced through the SCK pin, SCK clock pulses are incorrectly counted, causing a failure in normal recognition of command.   Then it is recommended that the CSB pin is "L" level only for command input.

The count of the SCK clock pulse is initialized when the CSB pin goes to "H" level.

Command Data Input or Status Read Timing

• When DIPH pin is "L" level
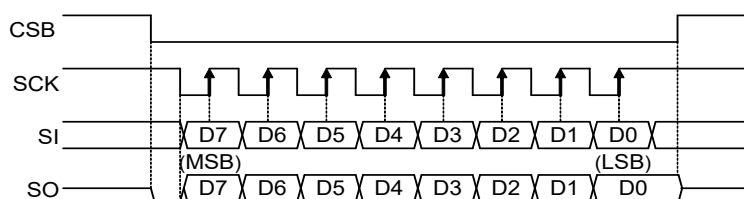
• When DIPH pin is "H" level
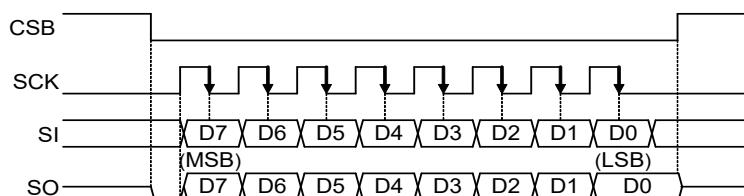
The following table shows the contents of each data output at a status read.

	Output status signal
MSB	—
7SB	—
6SB	Channel 2 BUSYB output (BUSYB1)
5SB	Channel 1 BUSYB output (BUSYB0)
4SB	—
3SB	—
2SB	Channel 2 NCR output (NCR1)
LSB	Channel 1 NCR output (NCR0)

The BUSYB output is "L" level when a command is being processed or the playback of a particular channel is going on.   In other states, the BUSYB output is "H" level.   The NCR output is "L" level when a command is being processed or particular channel is in standby for playback.   In other states, the NCR output is "H" level.

I2C Command Interface (Applies to ML2286X)

The I2C Interface built-in is an serial interface (: slave side) that is compliant with I2C bus specification.   It supports Fast mode and enables data transmission/reception at 400 kbps.   The SCL and SDA pins are used to input the command data or to read the status.   Pins (:SAD0, 1 and 2) are used to set the slave address.

Pull-up resister should be connected to SCL pin and SDA pin.

For the master on the I2C bus to communicate with this device (: slave), input the slave address with the first seven bits after setting the start condition.   The upper three bits of the slave address can be set using the SAD0 to 2 pins.   The eighth bit of slave address is used to set the direction (: write or read) of communication.   If the eighth bit is "0" level, it is write mode from master to slave.   And, if the eighth bit is "1" level, it is read mode from master.

The communication is made in the unit of byte.   And acknowledge is needed for each byte.

The protocol of I2C communication is shown below.

- Command flow at data write(1byte command)
  START condition
  Slave address +W (0)
  Write address (ex. 1st byte of a command)
  STOP condition

- Data write timing(1byte command)
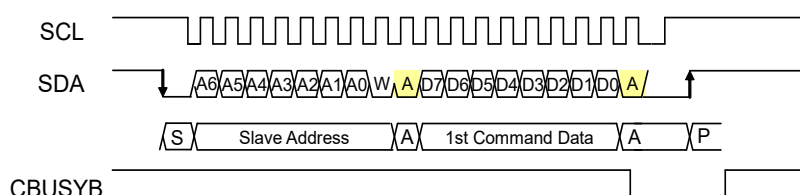
- Command flow at data write(2byte command)
  START condition
  Slave address +W (0)
  Write address (ex. 1st byte of a command)
  Write data (ex. 2nd byte of a command)
  STOP condition

- Data write timing(2byte command)
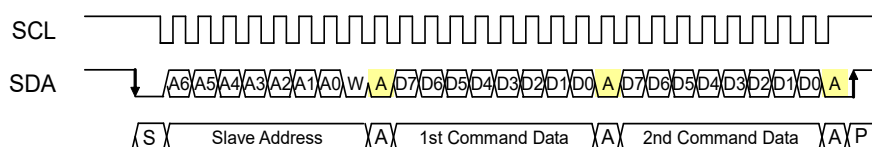
− Command flow at data read

Start condition
Slave address +W(0)
Write address (RDSTAT command)
STOP condition

Start condition
Slave address +R(1)
Read data (ex. Status read)
STOP condition

• Data read timing
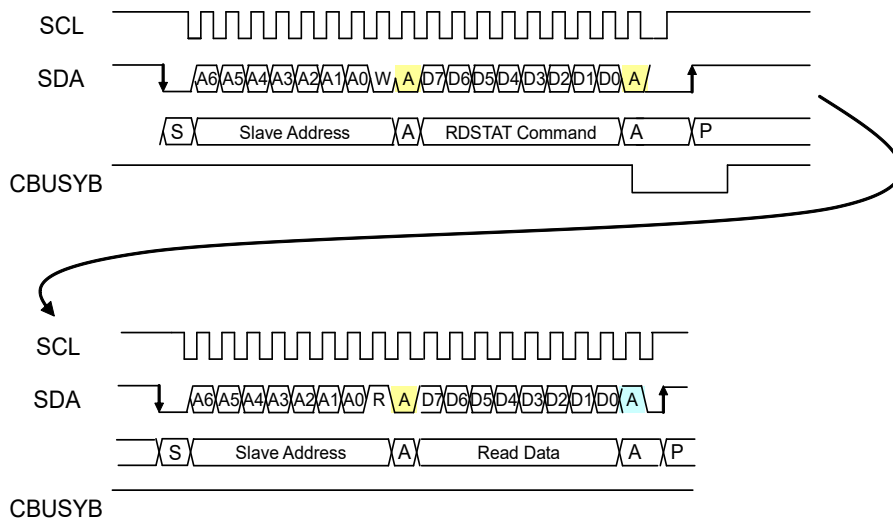
Setting of the slave address using the SAD0 to 2 pins

SAD2	SAD1	SAD0	Lower 4 bits
0	0	0	0101
0	0	1	0101
0	1	0	0101
0	1	1	0101
1	0	0	0101
1	0	1	0101
1	1	0	0101
1	1	1	0101

The following table shows the contents of each data output at a status read.   Status is updated by the RDSTAT command; therefore, be sure to input the RDSTAT command in order to read status.

	Output status signal
MSB	
7SB	
6SB	Channel 2 BUSYB output (BUSYB1)
5SB	Channel 1 BUSYB output (BUSYB0)
4SB	
3SB	
2SB	Channel 2 NCR output (NCR1)
LSB	Channel 1 NCR output (NCR0)

The BUSYB signal is "L" level when either a command is being processed or the playback of a particular channel is going on.   In other states, the BUSYB signal is "H" level.
The NCR signal is "L" level when either a command is being processed or a particular channel is in standby for playback.   In other states, the NCR signal is "H" level.

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Command List

Each command is configured by the unit of byte (8-bit). The following commands, AMODE, AVOL FADR, PLAY, MUON, and CVOL, use two bytes.

Command	D7	D6	D5	D4	D3	D2	D1	D0	Description
PUP	0	0	0	0	0	0	S1	S0	Power-up command. Shifts from the power down state to the command waiting state. Also, sets the number of memory banks.
PDWN	0	0	1	0	0	0	0	0	Power-down command. Shifts form the command waiting state to the power down state.
RDSTAT	1	0	1	1	0	0	0	0	Status read command. Reads the command status on each channel.
AMODE	0	0	0	0	0	1	0	0	Control command of analog circuitry. Setoperation of power-up/dpwn and input/output.
	FAD	DAG1	DAG0	AIG1	AIG0	DAEN	SPEN	POP	
PLAY	0	1	0	0	F9	F8	0	CH	Playback start command. Use the data of the 2nd byte to specify a phrase number. Can be specified for each channel.
	F7	F6	F5	F4	F3	F2	F1	F0	
STOP	0	1	1	0	0	0	CH1	CH0	Playback stop command. Can be set for each channel.
FADR	0	0	1	1	F9	F8	0	CH	Set command of playback phrase. Can be set for each channel. Use START command to start.
	F7	F6	F5	F4	F3	F2	F1	F0	
START	0	1	0	1	0	0	CH1	CH0	Playback start command without phrase spec. Use FADR command to set phrase.Can start playback on multiple channels simultaneously. After played back by PLAY command, the same phrase can be played back with this command.
MUON	0	1	1	1	0	0	CH1	CH0	Silence insertion command. Set the silent time length for each channel using M7 to M0 bits in the 2nd byte.
	M7	M6	M5	M4	M3	M2	M1	M0	
SLOOP	1	0	0	0	0	0	CH1	CH0	Set command of repeat playback. Setting is enabled during playback. Can be specified for each channel.
CLOOP	1	0	0	1	0	0	CH1	CH0	Stop command of repeat playback. Can be specified for each channel. Also, repeat playback is released by STOP command automatically.
CVOL	1	0	1	0	0	0	CH1	CH0	Volume control command. Set volume for each channel using CV4 to CV0 bits in the 2nd byte.
	0	0	0	CV4	CV3	CV2	CV1	CV0	
AVOL	0	0	0	0	1	0	0	0	Analog volume control command. Set volume after channel mixing using AV5 to AV0 bits.
	0	0	AV5	AV4	AV3	AV2	AV1	AV0	

Voice Synthesis Algorithm

Four types of voice synthesis algorithm are supported. They are 4-bit ADPCM2, 8-bit non-linear PCM, 8-bit straight PCM and 16-bit straight PCM.   Select the best one according to the characteristics of playback voice.

The following table shows key features of each algorithm.

Voice synthesis algorithm	Applied waveform	Feature
4-bit ADPCM2	Normal voice waveform	Up version of LAPIS Semiconductor's specific voice synthesis algorithm (: 4-bit ADPCM). Voice quality is improved.
8-bit Nonlinear PCM	Waveform including high frequency signals (sound effect, etc.)	Algorithm, which plays back mid-range of waveform as 10-bit equivalent voice quality.
8-bit straight PCM		Normal 8-bit PCM algorithm
16-bit straight PCM		Normal 16-bit PCM algorithm

Memory Allocation and Creating Voice Data

The ROM is partitioned into four data areas: voice (i.e., phrase) control area, test area, voice area, and edit ROM area.

The voice control area manages the voice data in the ROM. It contains data for controlling the start/stop addresses of voice data for 1,024 phrases, use/non-use of the edit ROM function and so on.

The test area contains data for testing.

The voice area contains actual waveform data.

The edit ROM area contains data for effective use of voice data. For the details, refer to the section of "Edit ROM Function."

The edit ROM area is not available if the edit ROM is not used.

The ROM data is created using a dedicated tool.

Configuration of ROM data

Address	Area
0x00000 0x01FFF	Voice control area (Fixed 64 Kbits)
0x02000 0x0205F	Test area
0x02060 max: 0x1FFFFF	Voice area
max: 0x1FFFFF	Edit ROM area Depends on creation of ROM data.

Playback Time and Memory Capacity

The playback time depends on the memory capacity, sampling frequency, and playback method.

The equation to know the playback time is shown below. But this is not applied if the edit ROM function is used.

$$\text{Playback time [sec]} = \frac{1.024 \times (\text{Memory capacity} - 64.75 \text{ [Kbits]}}{\text{Sampling frequency [kHz]} \times \text{Bit length}}$$

(Bit length is 4 at the 4-bit ADPCM2 and 8/16 at the PCM.)

Example) In the case that the sampling frequency is 16 kHz, algorithm is 4-bit ADPCM2 and ROM capacity is 16 Mbits, the playback time is approx. 261 seconds, as shown below.

$$\text{Playback time} = \frac{1.024 \times (16834 - 64.75) \text{ [Kbits]}}{16 \text{ [kHz]} \times 4 \text{ [bits]}} \cong 261 \text{ [sec]}$$

Edit ROM Function

The edit ROM function makes it possible to play back multiple phrases in succession.   The following functions are set using the edit ROM function:

- ・Continuous playback: There is no limit to set the number of times of continuous playback.   It depends on the memory capacity only.
- ・Silence insertion function: 20ms to 1,024 ms (4ms/step)

It is possible to use voice ROM effectively to use the edit ROM function.
Below is an example of the ROM structure, case of using the edit ROM function.

Example 1)   Phrases using the Edit ROM Function

Phrase 1	A	B	D
Phrase 2	A	C	D
Phrase 3	E	B	D
Phrase 4	E	C	D
Phrase 5	A	B	D	Silence	E	C	D
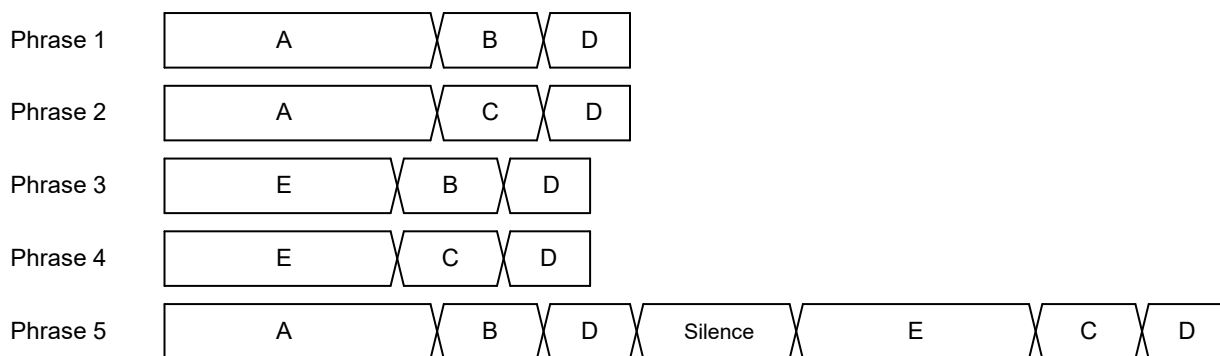
Example 2)   Structure of the ROM that contents of Example 1 are stored

Address control area
A
B	C
D
E
Editing area
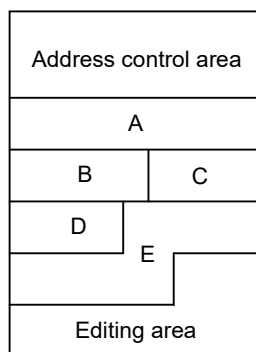
Mixing Function

It is possible to perform mixing of two channels simultaneously.   And also, it is possible to specify PLAY, STOP, and CVOL commands for each channel respectively.   The mixing function is available if the sampling frequency (F_S) is 32 kHz or less.

- Precautions for Waveform Clamp
Adjust the volume of each channel using the CVOL command, if the waveform clamp is increased by channel mixing.

Memory Bank Switching Function

The memory bank switching function enables the the built-in ROM area that is divivided into up to four banks to be used. When four banks are used, the maximum number of phrases per bank is 1,024 so that up to 4096 phrases can be played back.
Using this function, multiple ROM codes can be grouped into one code.
The settings of SEL1 pin and SEL0 pin determines which memory bank is used. To playback phrases, the number of memory banks must be specified in PUP.

<u>When using a memory bank switching function, data must be divided and saved in the specified areas at ROM data creation.</u>

– When the number of memory banks is 1

SEL1	SEL0	ML22825 ML22865	ML22824 ML22864	ML22823 ML22863
0	0	00000h – 1FFFFFh	00000h – FFFFFh	00000h -7FFFFh

– When the number of memory banks is 2

SEL1	SEL0	ML22825 ML22865	ML22824 ML22864	ML22823 ML22863
0	0	00000h – FFFFFh	00000h – 7FFFFh	00000h – 3FFFFh
0	1	100000h – 1FFFFFh	80000h – FFFFFh	40000h – 7FFFFh

– When the number of memory banks is 4

SEL1	SEL0	ML22825 ML22865	ML22824 ML22864	ML22823 ML22863
0	0	00000h – 7FFFFh	00000h – 3FFFFh	00000h – 1FFFFh
0	1	80000h – FFFFFh	40000h – 7FFFFh	20000h – 3FFFFh
1	0	100000h – 17FFFFh	80000h – BFFFFh	40000h – 5FFFFh
1	1	180000h – 1FFFFFh	C0000h – FFFFFh	60000h – 7FFFFh

The memory (16 Mbits) in the ML22825 is divided as shown below.
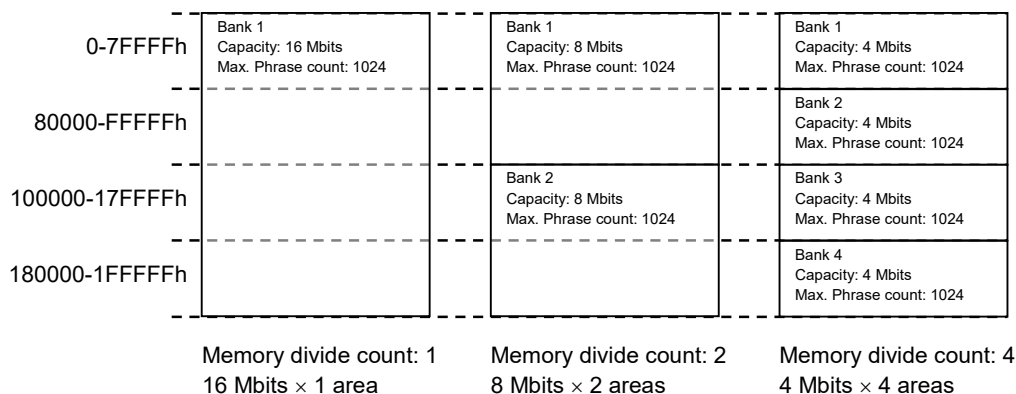
Description of Command Functions

1. PUP command

· command	0	0	0	0	0	0	S1	S0
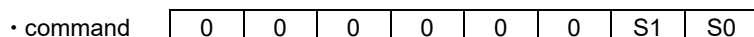
The PUP command is used to shift from the power down state to the command waiting state.
This command is only available at the power down state .
Conditions are as follows to enter the power down state.
   1) When power is turned on
   2) When the RESETB input is "L" level (: rest input).
   3) When CBUSYB pin goes to "H" level after inputting the power down command(:PDWN).

The relationship between S1/S0 and the memory banks is as follows:

S1	S0	
0	0	Overall memory area is used.
0	1	The internal memory is divided into 2 areas. The 2 memory areas are switched with the SEL0 pin.
1	0	The internal memory is divided into 4 areas. The 4 memory areas are switched with the SEL1 and SEL0 pins.
1	1	Prohibited (The operation is the same as above.)
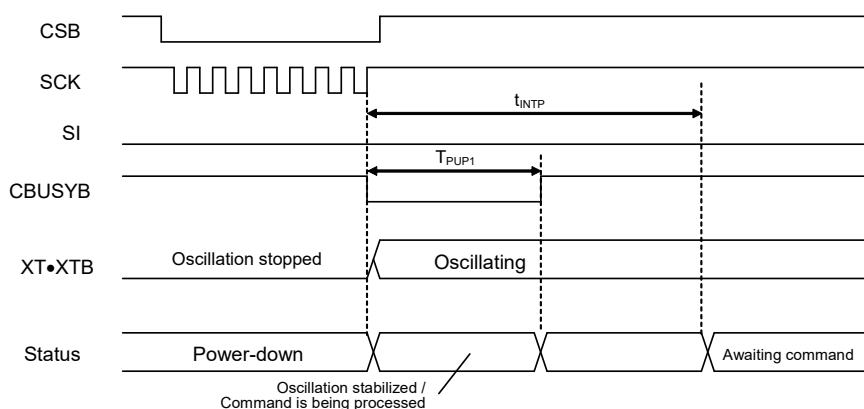
The regulator output starts operating after the PUP command is entered.   Any command will be ignored if entered while oscillation is stabilized.   However, if a "L" level is input to the RESETB pin, the LSI enters a power down state immediately.
The built-in amplifier is not powered up by this command.   It is powered up by the AMODE command.

2. PDWN command

·command	0	0	1	0	0	0	0	0

The PDWN command is used to shift from the command waiting state (:both NCR and BUSYB are "H" level) to the power down state.
Any setting is initialized by this command, so it is necessary to set again after power up.
This command is not available during playback.
To resume playback after the entering power down state, input the AMODE and the PLAY command after input the PUP command.
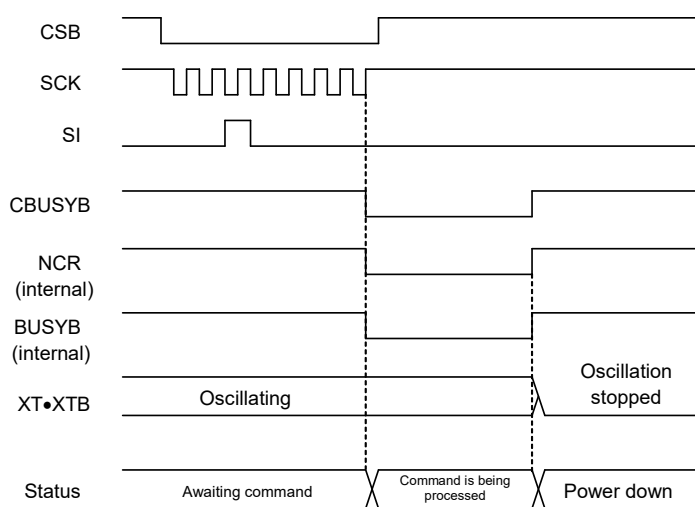
The regulator and the speaker amplifier stop operation after a lapse of command processing time after the PDWN command is input. At this time, the SPM output of the speaker amplifier goes to a Hi-Z state to prevent troubles by pop noise.

Initial stauts at reset input and status during power down
The status of each output pin is as follows:

Analog output pin	State
V$_{DDL}$	GND
V$_{DDR}$	GND
SG	GND
SPM	HiZ
SPP	GND

3. RDSTAT command

·command	1	0	1	1	0	0	0	0

The RDSTAT command is used to read the NCR and BUSYB signals that indicate the status of internal operation.

The NCR signal is "L" level while command are processed, and goes to "H" level at the command waiting state.

The BUSYB signal is "L" level during playback voices.

The command interval time (: t_{INTRD}) is needed to input the next command after reading status using this command.

The following table shows the contents of each bit of data output.

	Output status signal
MSB	—
7SB	—
6SB	Channel 2 BUSYB output (BUSYB1)
5SB	Channel 1 BUSYB output (BUSYB0)
4SB	—
3SB	—
2SB	Channel 2 NCR output (NCR1)
LSB	Channel 1 NCR output (NCR0)
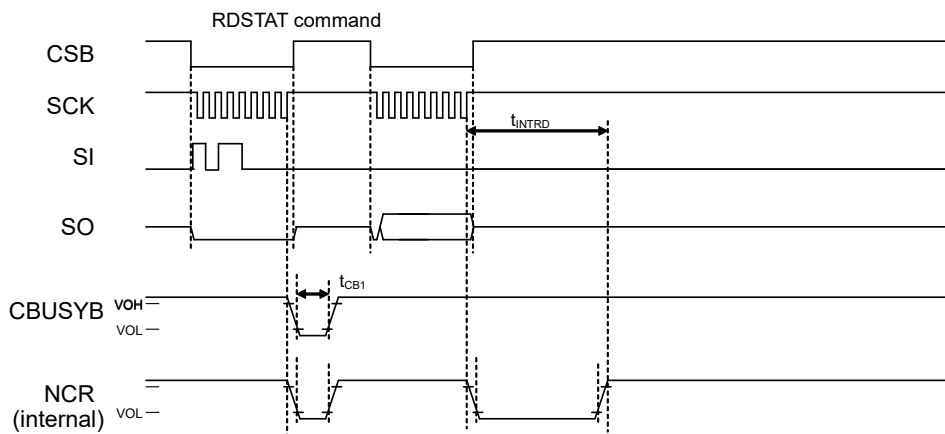
Explanation of NCR/BUSYB is shown in the following figure.

PLAY command 1st byte
PLAY command 2nd byte

CSB
SCK
SI
CBUSYB
NCR (internal)
BUSYB (internal)
SPM — 1/2SPV$_{DD}$
SPP — 1/2SPV$_{DD}$
状態 — Command standby / Command is being processed / Awaiting command / Address is being controlled / Playing / Awaiting command

When RDSTAT is inputted to this timing, NCR="H" and BUSYB="L" are outputted.
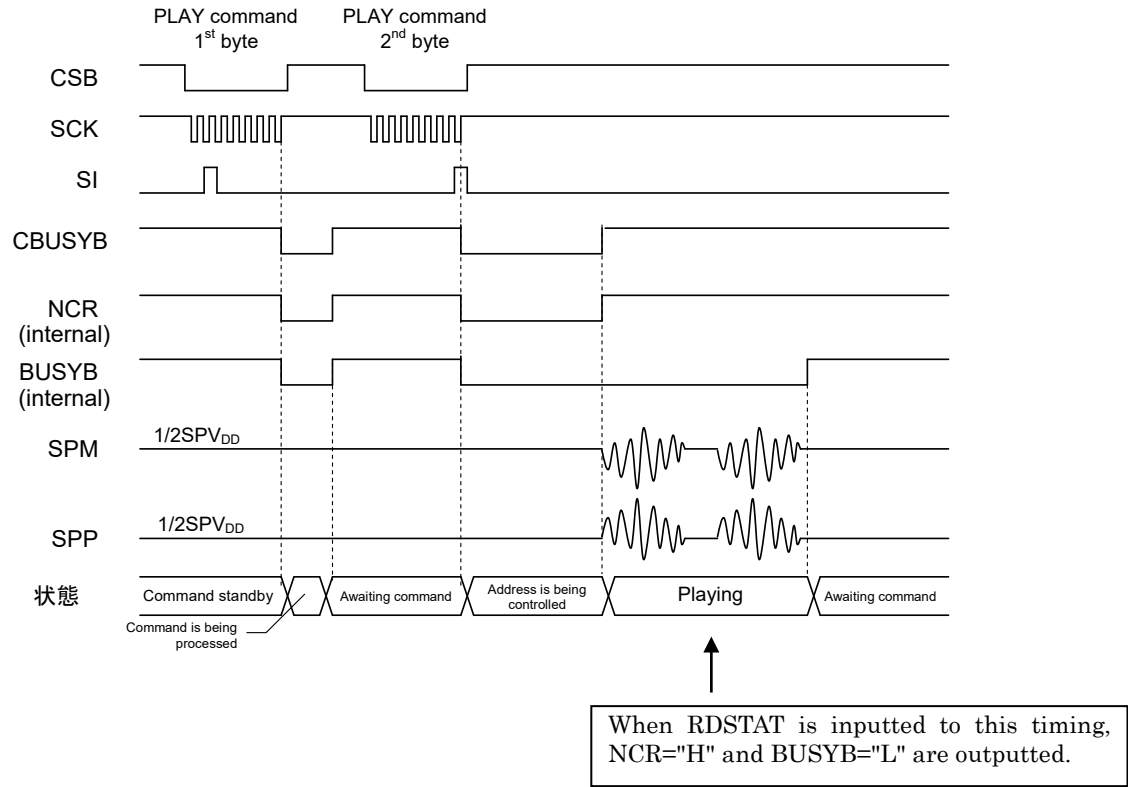
NCR outputs "L" during command processing and address administration, and outputs "H" in other state.
BUSYB outputs "L" during command processing and reproduction, and outputs "H" in other state.
NCR/BUSYB at the time of inputting the RDSTAT command is read as the serial output from SO terminal.

4. AMODE command

· command	0	0	0	0	0	1	0	0	1st byte
	FAD	DAG1	DAG0	AIG1	AIG0	DAEN	SPEN	POP	2nd byte

The AMODE command uses 2 bytes.   This command is used to perform various settings for analog circuitry. This command is not available during power-down state, transition to power-up state, transition to power down state or playback state.

In the case of performing power down using PDWN command during power up of analog circuitry, the setting of power up by AMODE command is retained.   Use the AMODE command to perform power down, if need to use different conditions from power up of analog circuitry.

In the case of power up of analog circuitry, input the AMODE command after setting the CVOL command to "00h" (: initial value).

The settings of each bit is shown below.

The setting is initialized by reset release or power-up.

The FAD bit specifies whether to perform fade-out processing when the STOP command is input.   If the bit is set to "1", fade-out processing is performed during a period of approx. 3 ms after the STOP command is input. The BUSYB signal goes to "H" level after fade-out processing.

FAD	Fade-out processing
0	Not available (initial value)
1	Available

The DAG1, 0 bits are used to set the gain of the internal DAC signal.   The AIG1, 0 bits are used to set the gain of an analog input signal from the AIN pin.   They are available only when using the speaker amplifier.

DAG1	DAG0	Volume
0	0	Input OFF
0	1	Input ON (–6 dB)
1	0	Input ON (0 dB) (initial value)
1	1	Prohibited (input ON (0 dB))

AIG1	AIG0	Volume
0	0	Input OFF (initial value)
0	1	Input ON (–6 dB)
1	0	Input ON (0 dB)
1	1	Prohibited (input ON (0 dB))

The DAEN bit controls power-up and power-down of the DAC circuitry.

DAEN	Status of the DAC section
0	Power-down state (initial value)
1	Power-up state

The SPEN bit takes power-up and power-down of the speaker circuitry.
When the SPEN bit is "0", SPP pin is the LINE output.

SPEN	Status of the speaker circuitry
0	Power-down state (initial value)
1	Power-up state

The POP bit sets whether to suppress the "pop" noise of the LINE output.

− In the case of setting the POP bit to "0"
    If the DAEN bit is "1", LINE output rises from the GND level to the SG level during a period of the specified time ($:t_{POPA1}$) .   If the DAEN bit is "0", LINE output falls from the SG level to the GND level during a period of the specified time ($:t_{PDA1}$).

− In the case of setting the POP bit to "1"
    If the DAEN bit is "1", LINE output rises from the GND level to the SG level during a period of the specified time ($:t_{POPA2}$).   If the DAEN bit is "0", LINE output falls from the SG level to the GND level during a period of the specified time ($:t_{PDA2}$).

POP	Pop noise suppression
0	Not available (initial value)
1	Available

● When POP bit is "0", SPEN bit is "0" and DAEN bit goes to "1"
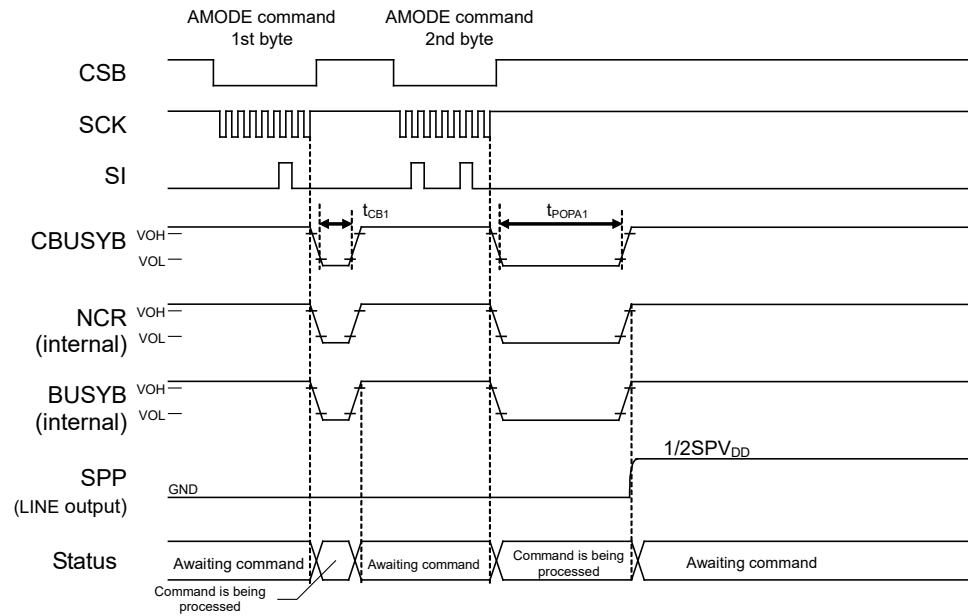
● When POP bit is "1", SPEN bit is "0" and DAEN bit goes to "1"
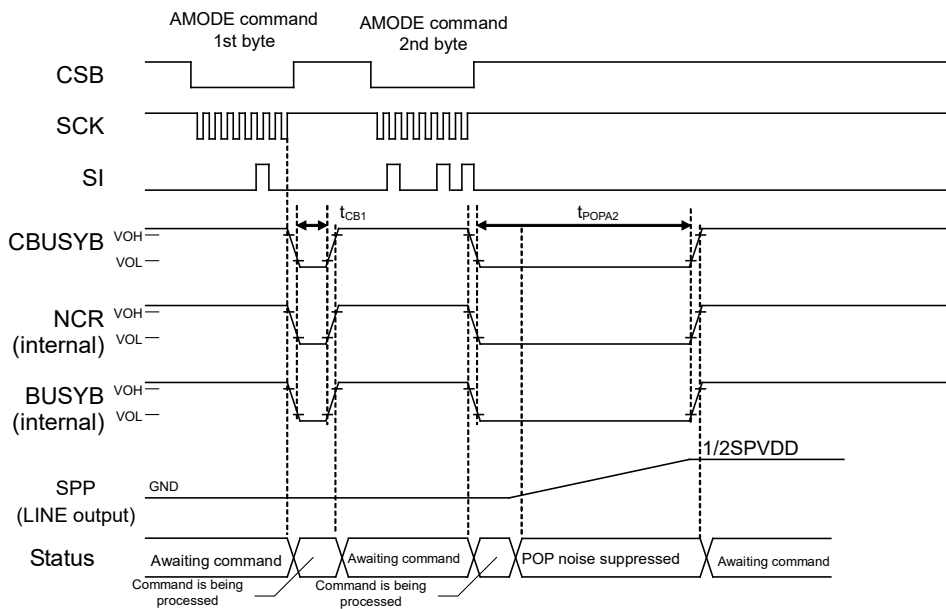
• When SPEN bit goes to "1"
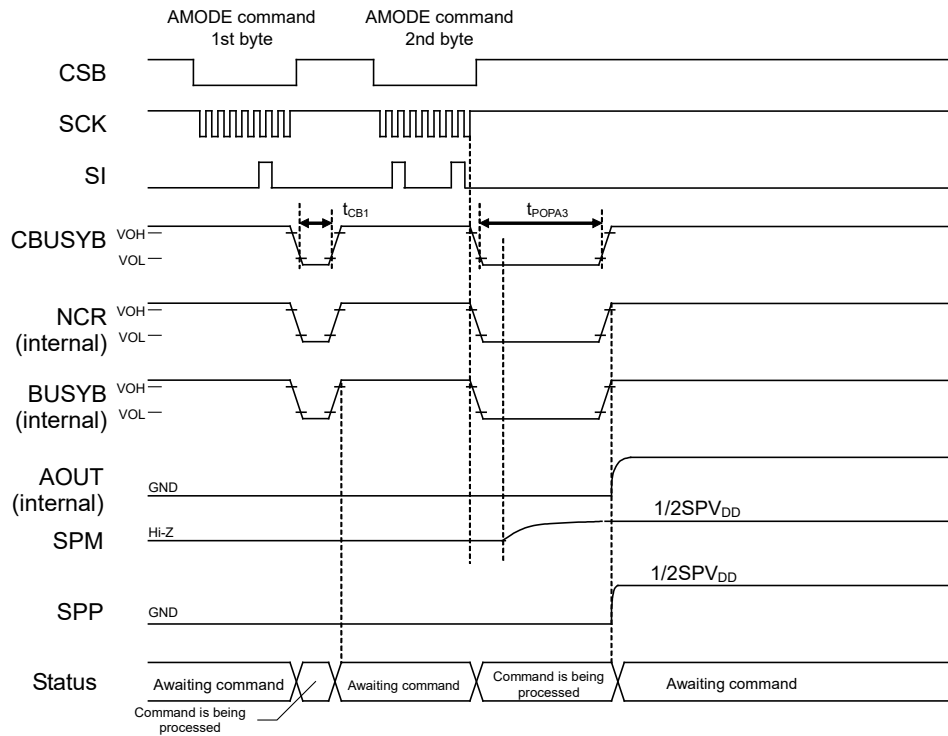
• When POP bit is "0", SPEN bit is "0" and DAEN bit goes to "0"
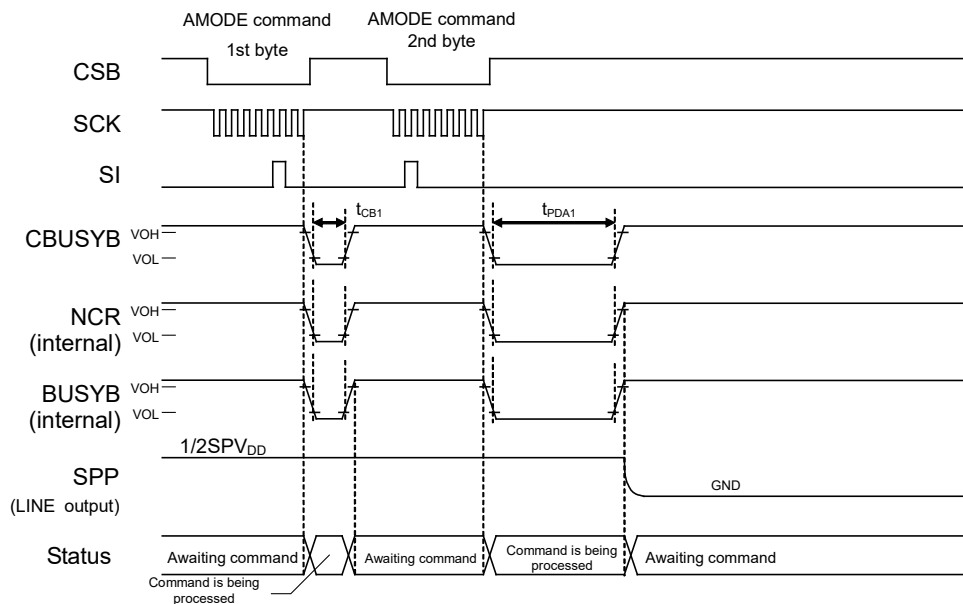
• When SPEN bit goes to "0"
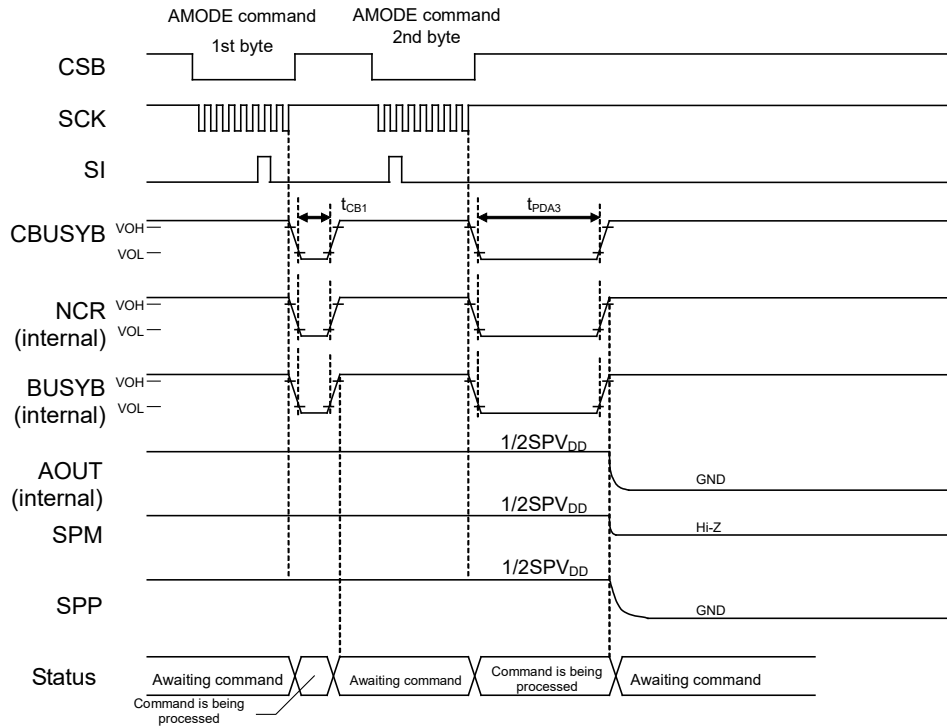
• When POP bit is "1", SPEN bit is "0" and DAEN bit goes to "0"
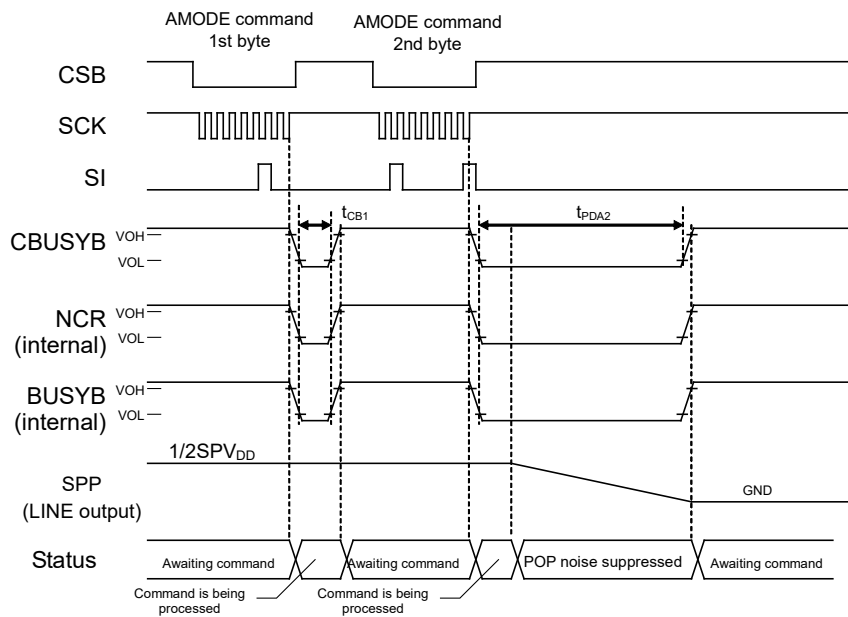
5. PLAY command

· command	0	1	0	0	F9	F8	0	CH	1st byte
	F7	F6	F5	F4	F3	F2	F1	F0	2nd byte

The PLAY command uses 2 bytes. This command is used to start playback phrase. This command is able to input by each channel when the NCR signal is "H" level.   The channel to be played back is specified by the CH bit.

For the phrase to be played back, set the phrase address of voice data in the ROM using the F9 to F0 bits.
The following figure shows the timing of playback phrase (F9 to F0 is 01h) .
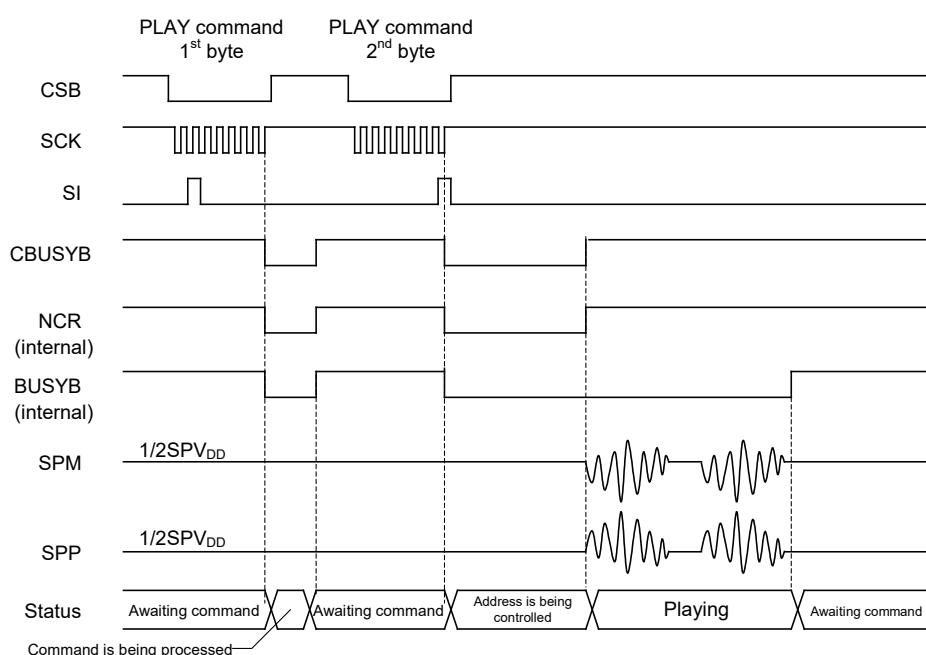
When the 1st byte of the PLAY command is input, the device enters a state awaiting input of the 2nd byte of the PLAY command after a lapse of command processing time.

When the 2nd byte of PLAY command is input, the device starts reading the external ROM to get the address information of the phrase to be played back after a lapse of command processing time.

Thereafter, playback starts and the playback is performed up to the specified ROM address, then the playback stops automatically.

The NCR1 signal is "L" level during address control, and goes "H" level when the address control is completed. Then it is possible to input the PLAY command for the next playback phrase.

The BUSYB signal is "L" level during address control and playback, and goes to   "H" level when playback is completed.   Then it is possible to knowwhether the playback is going on by the BUSYB signal.

- Channel settings mothod

CH	Channel
0	Channel 1
1	Channel 2

The PLAY Command Input Timing for Continuous Playback

In the case of continuous playback, input the PLAY command for the next phrase within the command input enable time (:t_{cm}) after NCR goes to "H" level. Then it is possible to start playback the next phrase without any silent interval between phrases.
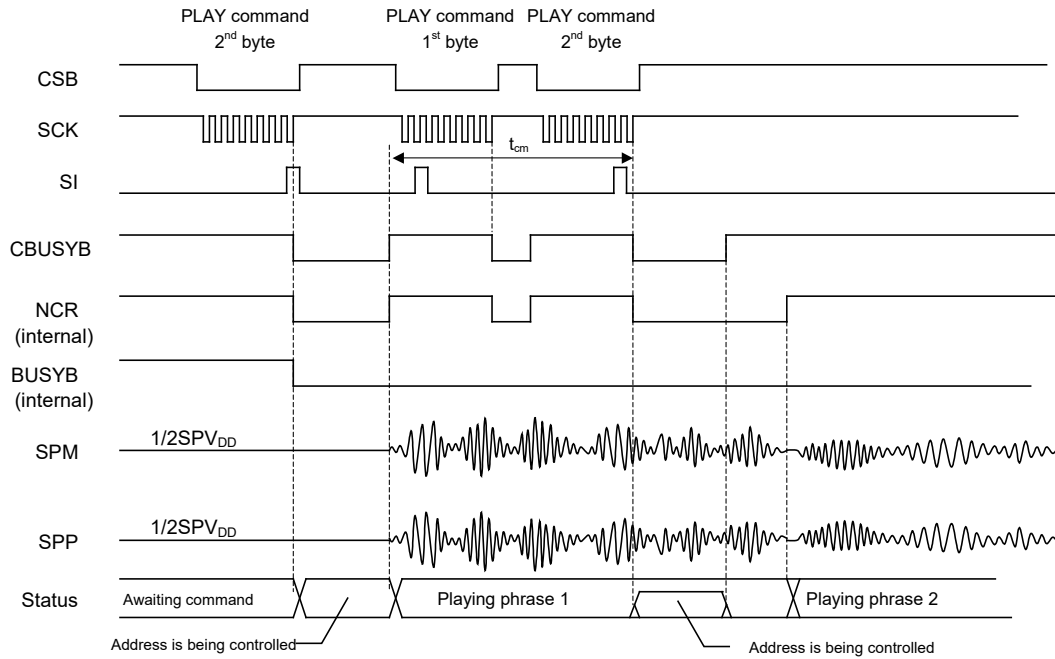
As shown in the diagram above, if continuous playback is carried out, input the PLAY command for the second phrase (tcm) after NCR goes "H". This will make it possible to start playing the second phrase immediately after the playback of the first phrase finishes. Phrases can thus be played continuously without inserting silence between phrases.

6. STOP command

·command	0	1	1	0	0	0	CH1	CH0

The STOP command is used to stop playback for each channel.   This command can be set to each channel and also to multiple channels simultaneously.   The channels are specified by setting CH0 to CH1 bits to "1" state respectively.

If the playback is stopped, the NCR and BUSYB signals go to "H" level.

Although it is possible to input this command regardless of the status of NCR during playback, a prescribed command interval time (:t_{INT}) is needed.

The STOP command is not available during power down, transition to power-up or transition to power-down.

The playback related command (:PLAY, START or MUON) is not available during STOP command processing.
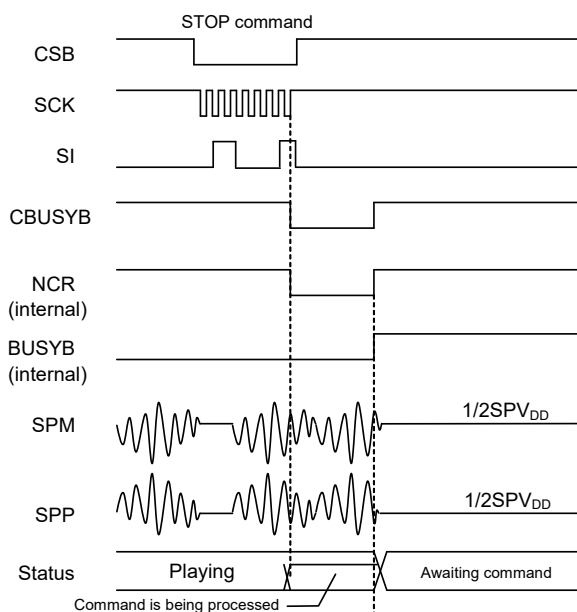
- Channel settings method

	Channel
CH0	Channel 1
CH1	Channel 2

The playback related command (:PLAY, START or MUON), used on the same channel after the STOP command, should be input after confirming the completion (: NCRn is "H" and BUSYBn is "H", n is the related number of channel concerned) of this command processing by the RDSTAT command, or waiting for 12ms from transition of the CBUSYB to "H" level.

7. FADR command

・command

0	0	1	1	F9	F8	0	CH	1st byte
F7	F6	F5	F4	F3	F2	F1	F0	2nd byte

The FADR command used 2 bytes. This command is used to specify phrase to be played. The channel and phrase to be played back are set by this command.
The channel for playback is specified by CH bit.
Playback will be started by START command after the phrase for each channel is specified.
For the phrase to be played back, set the phrase address of voice data in the ROM using the F9 to F0 bits.
The setting values of the FADR command are initialized at power-down.

- Channel settings method

CH	Channel
0	Channel 1
1	Channel 2

8. START command

		0	1	0	1	0	0	CH1	CH0
· command									

The START command is used to start playback on the channel specified.   It is necessary to specify a playback phrase using the FADR command before inputting this command.
Usually, use this command when starting playback on multiple channels simultaneously.
The channels to be player back are specified by setting CH0 to CH1 bits to "1" starts respectively.
The following figure shows the timing when starting playback on channel 1 and channel 2 simultaneously.
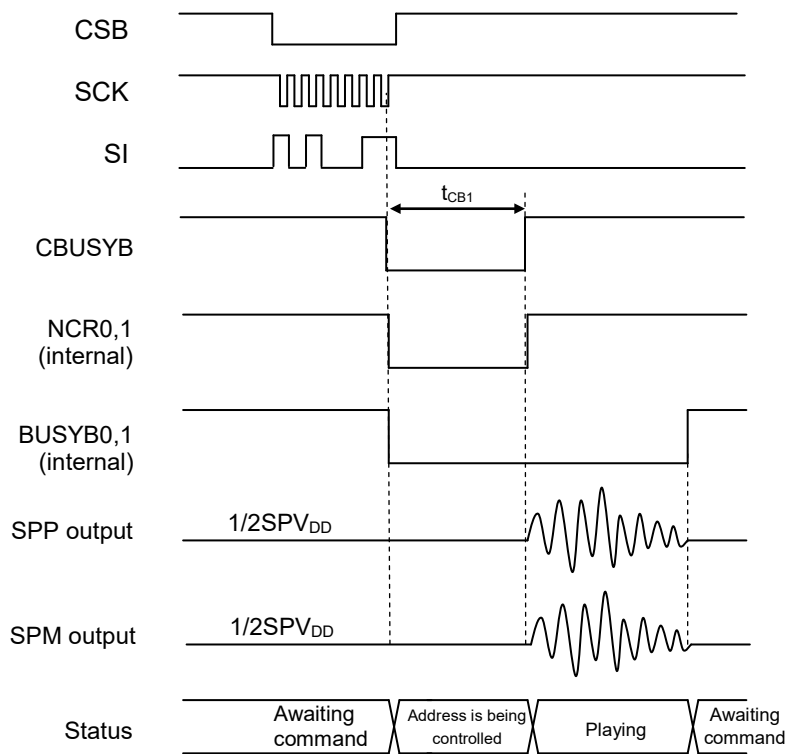
- Channel settings method

	Channel
CH 0	Channel 1
CH 1	Channel 2

The START Command Input Timing for Continuous Playback

The START command input timing in the case of reproducing the following phrase succeeding the one phrase playback is shown.
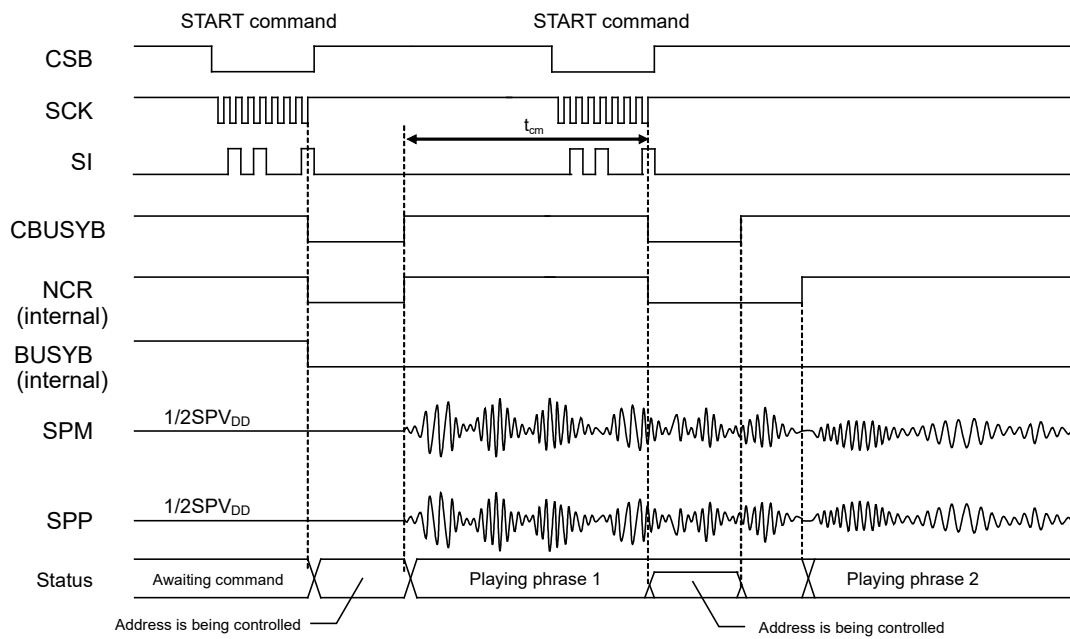
As shown in the diagram above, if continuous playback is carried out, input the START command for the second phrase (tcm) after NCR goes "H". When it cannot, please input the phrase 2 START command after checking that BUSYB became "H"(phrase 1 playback has been finished).

9. MUON command

0	1	1	1	0	0	CH1	CH0	1st byte
M7	M6	M5	M4	M3	M2	M1	M0	2nd byte

· command

The MUON command uses 2 bytes.　This command is used to insert the silence between two playback phrases. This command can be set to each channel and also to multiple channels simultaneously.　The channels are specified by setting CH0 to CH1 bits to "1" state respectively.

This command can be input when the NCR signal is "H" level.　Set the silent time value after inputting this command.

The silent time length to be specified by M7 to M0 bits is able to be set by 256 steps at 4 ms interval between 20 ms and 1,024 ms.

The silent time length (t_{mu}) is calculated by equation as below.

The silent time length should be set to 04h or higher (:t_{mu} is 20ms or more).

$$t_{mu} = (2^7 \times (M7) + 2^6 \times (M6) + 2^5 \times (M5) + 2^4 \times (M4) + 2^3 \times (M3) + 2^2 \times (M2) + 2^1 \times (M1) + 2^0 \times (M0) + 1) \times 4\text{ms}$$

The following figure shows the timing of inserting the silence of 20 ms between the repetitions of a phrase (F7 to F0 is 01h).
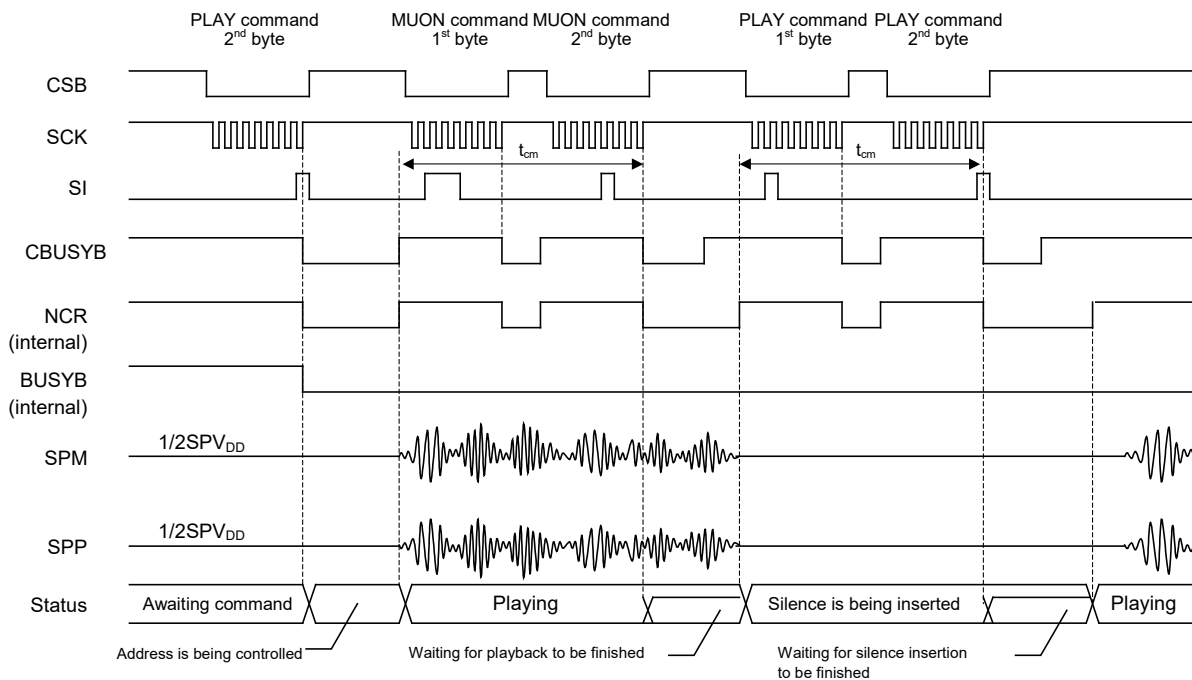
When the playback starts after the PLAY command is input and the address control of phrase-1 is over, the CBUSYB and NCR signals go to "H" level.　Input the MUON command after this CBUSYB signal changes to "H" level.　After the MUON command input, the NCR signal remains at "L" level until the end of phrase-1 playback.　This status is the waiting for the phrase-1 playback to be finished.

When the phrase-1 playback is finished, the silence playback starts and the NCR signal goes to "H" level.　Then, input the PLAY command again to playback phrase-1.　Then, the NCR signal goes to "L" level again and the device enters a state of the waiting for the end of silence playback.

When the silence playback is finished and then the phrase-1 playback starts, the NCR signal goes to "H" level, and the device enters a status where it is possible to input the next PLAY or MUON command.

The BUSYB signal remains "L" level until the end of a series of playback.

10. SLOOP command

| · command	1	0	0	0	0	0	CH1	CH0

The SLOOP command is used to set the repeat playback mode for each channel.   This command can be set to each channel and also to multiple channels simultaneously.   The channels are specified by setting CH0 to CH1 bits to "1" state respectively.

Use the CLOOP command to release repeat playback mode.

Since the SLOOP command is only valid during playback, be sure to input the SLOOP command while the NCR signal is "H" level after the PLAY command is input.   The NCR signal is "L" level during repeat playback mode.

Once repeat playback mode is set, the current phrase is repeatedly played until the repeat playback setting is released by the CLOOP command or until playback is stopped by the STOP command.   In the case of a phrase that was edited by the edit function, the edited phrase is repeatedly played.

The repeat playback mode is released if playback is stopped by the STOP command, therefore input the SLOOP command again if need to repeat playback again.

The following shows the SLOOP command input timing.
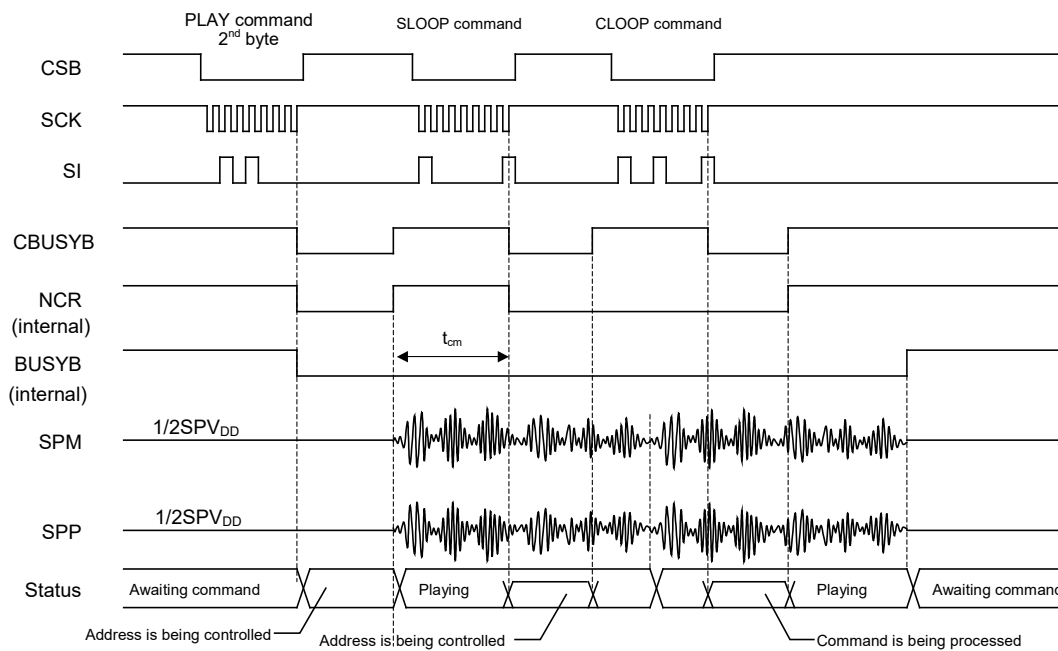
Effective Range of SLOOP Command Input

After the PLAY command is input, input the SLOOP command within the command input enable time (: t_{cm}) after NCR goes "H".   Then, the SLOOP command is available to repeat playback.

- Channel settings method

	Channel
CH 0	Channel 1
CH 1	Channel 2

11. CLOOP command

・command

1	0	0	1	0	0	CH1	CH0

The CLOOP command is used to release the repeat playback mode for each channel.   This command can be set to each channel and also to multiple channels simultaneously.   The channels are specified by setting CH0 to CH1 bits to "1" state respectively.

When the repeat playback mode is released, the NCR signal goes "H" level.

It is possible to input this command regardless of the NCR signal status during playback, but a prescribed command interval time (:t_{INT}) is needed.

- Channel setting method

	Channel
CH 0	Channel 1
CH 1	Channel 2

12. CVOL command

・command	1	0	1	0	0	0	CH1	CH0	1st byte
	0	0	0	CV4	CV3	CV2	CV1	CV0	2nd byte

The CVOL command uses 2bytes.   This command is used to adjust the playback volume of each channel.
This command can be set to each channel and also to multiple channels simultaneously.   The channels are specified by setting CH0 to CH1 bits to "1" state respectively.
It is possible to input this command regardless of the NCR status.   This command is not available during power down, transition to the power-up state or transition to the power-down state.

This command can adjust volume by 32-levels as shown in the table below.   The initial value is set to 0 dB after the reset is released.   Also, the setting of this command is initialized after the reset is released or during power-up,

CV4-0	Volume	CV4-0	Volume
00	0dB (initial value)	10	-6.31
01	-0.28	11	-6.90
02	-0.58	12	-7.55
03	-0.88	13	-8.24
04	-1.20	14	-9.00
05	-1.53	15	-9.83
06	-1.87	16	-10.74
07	-2.22	17	-11.77
08	-2.59	18	-12.93
09	-2.98	19	-14.26
0A	-3.38	1A	-15.85
0B	-3.81	1B	-17.79
0C	-4.25	1C	-20.28
0D	-4.72	1D	-23.81
0E	-5.22	1E	-29.83
0F	-5.74	1F	OFF

- Channel setting method

	Channel
CH 0	Channel 1
CH 1	Channel 2

13. AVOL command

| · command	0	0	0	0	1	0	0	0	1st byte
	0	0	AV5	AV4	AV3	AV2	AV1	AV0	2nd byte

The AVOL command uses 2 bytes.　This command is used to adjust the playback volume.　It is possible to input this ommand regardless of the NCR status..　This command is not available during power down state, transition to power-up state or transition to power-down state.

This command can adjust volume by 50-level as shown in the table below.　The initial value is set to -4.0 dB after the released.　When the STOP command is input, the value set by the AVOL command is retained. When powered down, the value set by the AVOL command is initialized.

AV5-0	Volume(dB)	AV5-0	Volume (dB)	AV5-0	Volume (dB)	AV5-0	Volume (dB)
3F	+12.0	2F	+4.0	1F	-8.0	0F	-34.0
3E	+11.5	2E	+3.5	1E	-9.0	0E	OFF
3D	+11.0	2D	+3.0	1D	-10.0	0D	OFF
3C	+10.5	2C	+2.5	1C	-11.0	0C	OFF
3B	+10.0	2B	+2.0	1B	-12.0	0B	OFF
3A	+9.5	2A	+1.5	1A	-13.0	0A	OFF
39	+9.0	29	+1.0	19	-14.0	09	OFF
38	+8.5	28	+0.5	18	-16.0	08	OFF
37	+8.0	27	+0.0	17	-18.0	07	OFF
36	+7.5	26	-1.0	16	-20.0	06	OFF
35	+7.0	25	-2.0	15	-22.0	05	OFF
34	+6.5	24	-3.0	14	-24.0	04	OFF
33	+6.0	23	-4.0 (initial value)	13	-26.0	03	OFF
32	+5.5	22	-5.0	12	-28.0	02	OFF
31	+5.0	21	-6.0	11	-30.0	01	OFF
30	+4.5	20	-7.0	10	-32.0	00	OFF

To know the volume controls more
　Three commands (: CVOL, AVOL and AMODE) can control volume. CVOL sets volume of each channel. AVOL sets volume of signal after mixing. And AMODE sets input gain of amplifier.
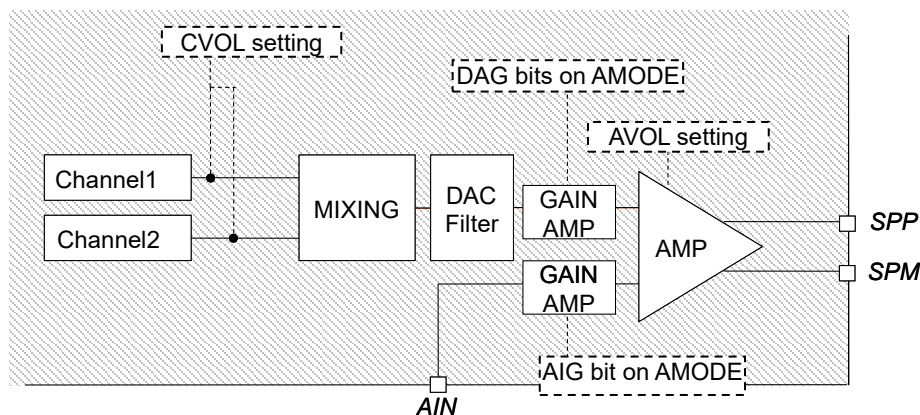
Command Flow Charts

1-Byte Command Input Flow (applied to the PUP, PDWN, STOP, START, SLOOP, and CLOOP commands)

```
Start
  │
  ▼
CBUSYB "H"? ──N──┐
  │Y            (loop)
  ▼
Input command
  │
  ▼
CBUSYB "H"? ──N──┐
  │Y            (loop)
  ▼
End
```
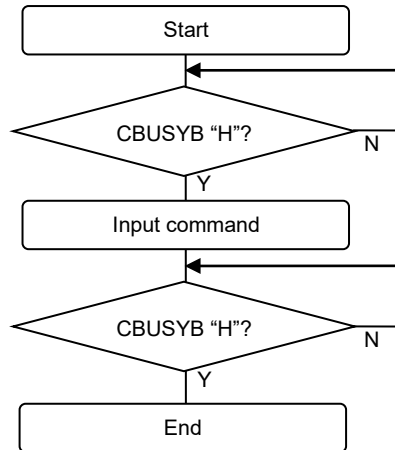
2-Byte Command Input Flow (applied to the AMODE, PLAY, FADR, MUON, CVOL, and AVOL commands)
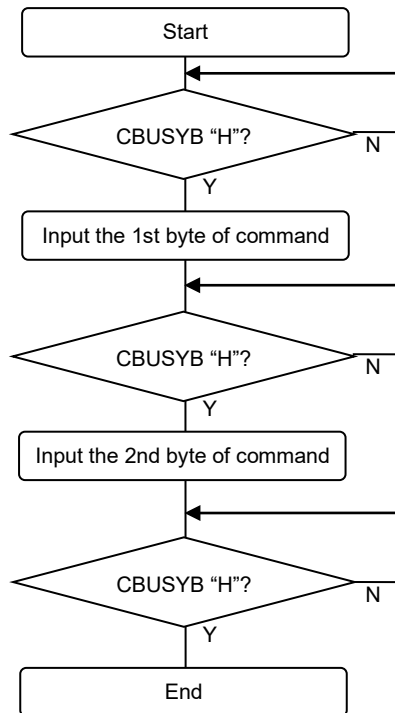
```
Start
  │
  ▼
CBUSYB "H"? ──N──┐
  │Y
  ▼
Input the 1st byte of command
  │
  ▼
CBUSYB "H"? ──N──┐
  │Y
  ▼
Input the 2nd byte of command
  │
  ▼
CBUSYB "H"? ──N──┐
  │Y
  ▼
End
```
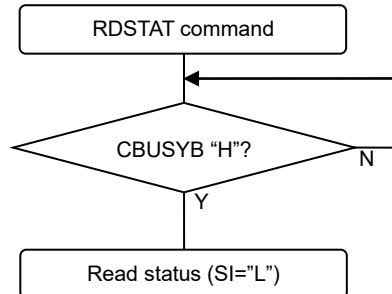
Status Read Flow

```
┌──────────────────────────┐
│     RDSTAT command       │
└──────────────────────────┘
            │
            ▼◄───────────┐
       ╱─────────╲       │
      ╱ CBUSYB    ╲  N   │
      ╲ "H"?      ╱──────┘
       ╲─────────╱
            │ Y
            ▼
┌──────────────────────────┐
│   Read status (SI="L")   │
└──────────────────────────┘
```

Power-On Flow

```
┌────────────────────────────────┐
│  Apply power, Drive RESETB "L"  │
└────────────────────────────────┘
            │
            ▼◄───────────┐
       ╱─────────╲       │
      ╱ Waited for ╲  N  │
      ╲ 100 μs?    ╱─────┘
       ╲─────────╱
            │ Y
            ▼
┌──────────────────────────┐
│    Drive RESETB "H"      │
└──────────────────────────┘
```
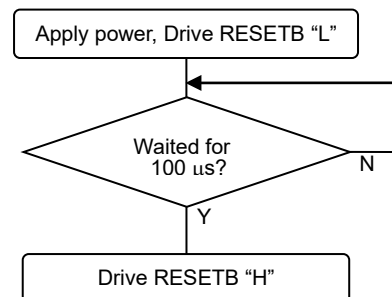
Example of Power-Up Flow

```
┌──────────────────────────┐
│     Power-down state     │
└──────────────────────────┘
            │
            ▼
┌──────────────────────────┐
│      PUP command         │
└──────────────────────────┘
            │
            ▼
┌──────────────────────────┐
│     AMODE command        │
└──────────────────────────┘
```

Example of Playback Start Flow

```
┌──────────────────────────┐
│     Power-up state       │
└──────────────────────────┘
            │
            ▼◄───────────┐
       ╱─────────╲       │
      ╱   Idle    ╲  N   │
      ╲(not playback)?╱──┘
       ╲─────────╱
            │ Y
```

Single-channel playback   Multi-channel playback

```
┌──────────────────────┐        ┌──────────────────────┐
│    PLAY command      │        │    FADR command      │
└──────────────────────┘        └──────────────────────┘
                                           │
                                           ▼
                                ┌──────────────────────┐
                                │    START command     │
                                └──────────────────────┘
```
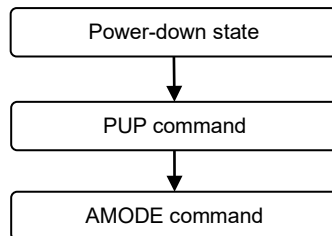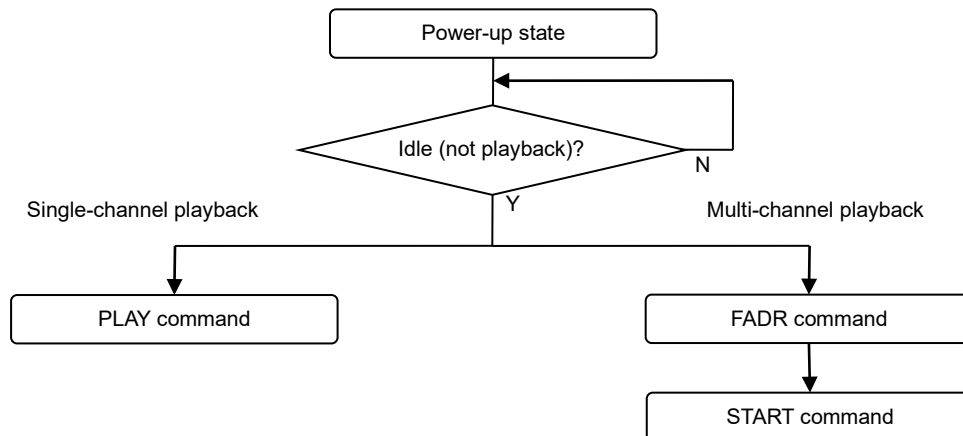
Example of Playback Stop Flow

```
┌──────────────────────────┐
│        Playing           │
└──────────────────────────┘
            │
            ▼
┌──────────────────────────┐
│     STOP command         │
└──────────────────────────┘
```
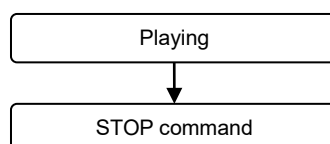
Continuous Playback Start Flow

```
        ┌─────────────────────────────┐
        │       Playback start        │
        └──────────────┬──────────────┘
                       ↓
        ┌─────────────────────────────┐          ↑
        │          Playing            │          │  Within 10mS
        └──────────────┬──────────────┘          │
                       ↓                          │
        ┌─────────────────────────────┐          ↓
        │  PLAY/START/MUON command    │
        └─────────────────────────────┘
```

Loop Start Flow

```
        ┌─────────────────────────────┐
        │       Playback start        │
        └──────────────┬──────────────┘
                       ↓
        ┌─────────────────────────────┐          ↑
        │          Playing            │          │  Within 10mS
        └──────────────┬──────────────┘          │
                       ↓                          │
        ┌─────────────────────────────┐          ↓
        │       SLOOP command         │
        └─────────────────────────────┘
```

Loop Stop Flow

```
                      ┌─────────────────────┐
                      │       Looping       │
                      └──────────┬──────────┘
  Stop after playback is finished all the          Stop playback forcibly
  way through the phrase
       ┌──────────────────────┐        ┌──────────────────────┐
       │    CLOOP command     │        │     STOP command     │
       └──────────────────────┘        └──────────────────────┘
```

Power-Down Flow

```
        ┌─────────────────────────────┐
        │       Power-up state         │
        └──────────────┬──────────────┘
                       ↓
        ┌─────────────────────────────┐
        │        PDWN command          │
        └─────────────────────────────┘
```
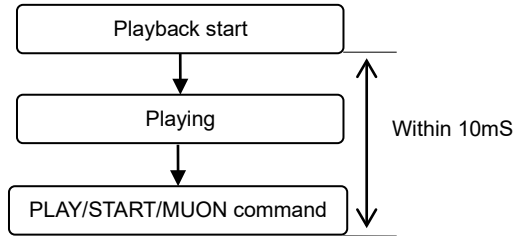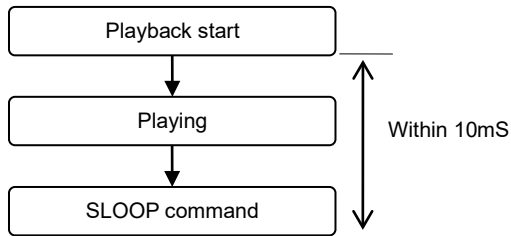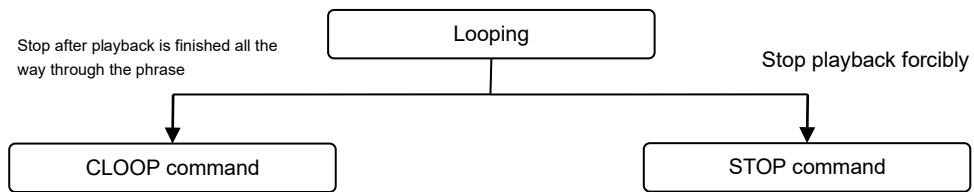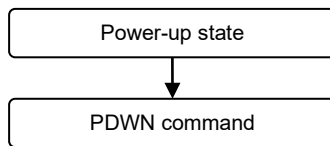
Detailed Flow of "Power-Up $\Rightarrow$ Playback $\Rightarrow$ Power-Down"

```
Power-down state
        │
        ▼
   CBUSYB "H"? ──N──┐
        │Y          │
   PUP command ◄─────┘
        │
        ▼
   CBUSYB "H"? ──N──┐
        │Y          │
   1st byte of AMODE command ◄─────┘
        │
        ▼
   CBUSYB "H"? ──N──┐
        │Y          │
   2nd byte of AMODE command ◄─────┘
        │
        ▼
   CBUSYB "H"? ──N──┐
        │Y          │
   1st byte of PLAY command ◄─────┘
        │
        ▼
   CBUSYB "H"? ──N──┐
        │Y          │
   2nd byte of PLAY command ◄─────┘
        │
        ▼
        (A)
```

```
        (A)
        │
        ▼
   CBUSYB "H"? ──N──┐
        │Y          │
   RDSTAT command ◄─────┘ ◄──────┐
        │                        │
        ▼                        │
   CBUSYB "H"? ──N──┐            │
        │Y          │            │
   Read status ◄─────┘           │
        │                        │
        ▼                        │
   BUSYB "H"? ──N───────────────┘
        │Y
        ▼
   1st byte of AMODE command
        │
        ▼
   CBUSYB "H"? ──N──┐
        │Y          │
   2nd byte of AMODE command ◄─────┘
        │
        ▼
   CBUSYB "H"? ──N──┐
        │Y          │
   PDWN command ◄─────┘
        │
        ▼
   CBUSYB "H"? ──N──┐
        │Y          │
   Power-down state ◄─────┘
```
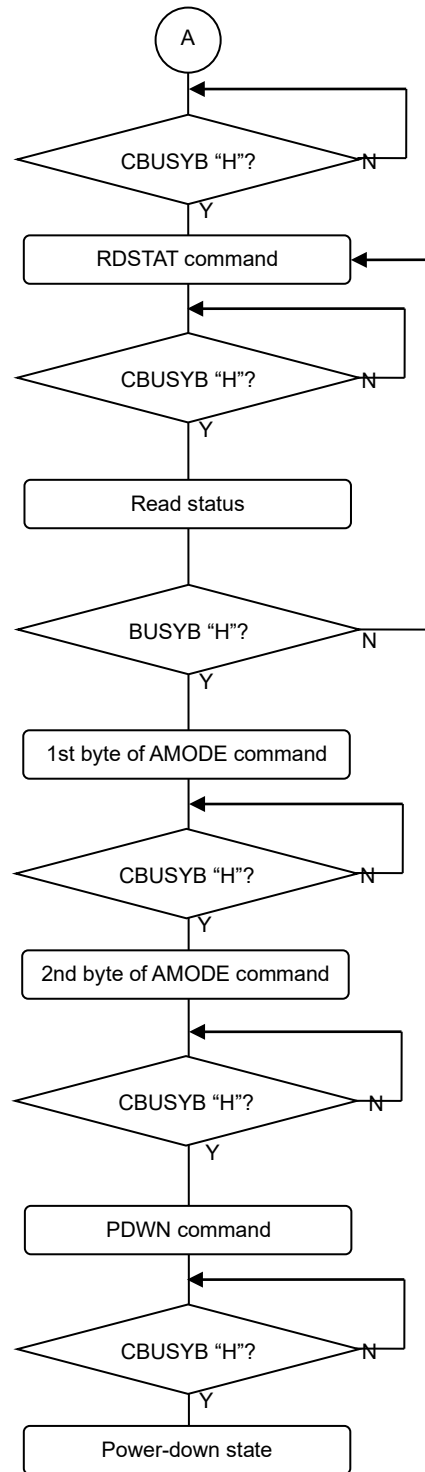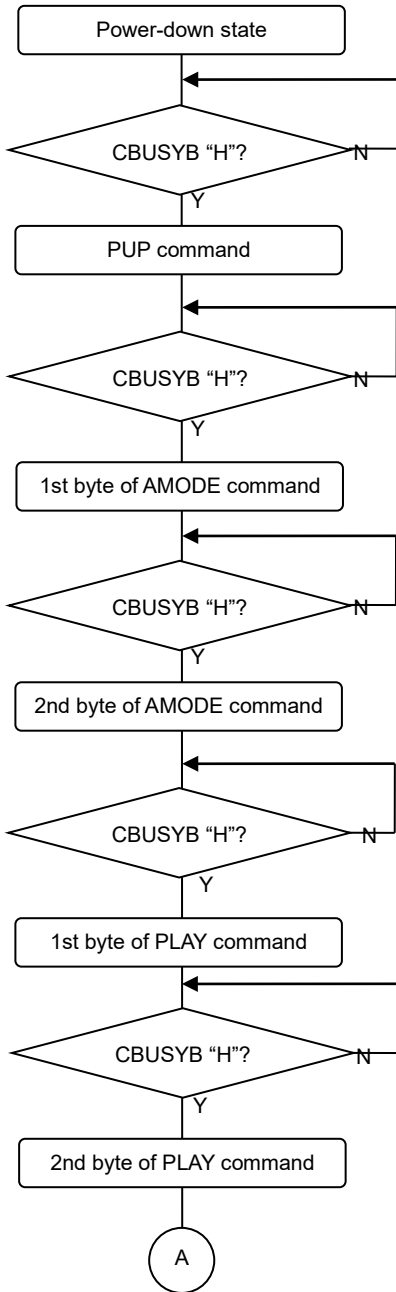
TERMINATION OF THE SG PIN

The SG pin is the signal ground for the built-in speaker amplifier.   Connect a capacitor between this pin and the analog ground (:DGND) pin to prevent the trouble caused by noise.
Recommended capacitance value is shown below; however, it is important to evaluate and decide using the own board.
Also, start playback after each output voltage is stabilized.

Pin	Recommended capacitance value	Remarks
SG	0.1 μF $\pm$20%	The time to stabilize voltage of the speaker output (:SPM and SPP) is longer, if use the larger capacitance.

TERMINATION OF THE V_{DDL} AND V_{DDR} PINS

The V_{DDL} pin is the regulator output that is power supply pin for the internal logic circuits and the V_{DDL} pin is the power supply pin for the P2ROM.   Connect a capacitor between this pin and the ground in order to prevent noise generation and power fluctuation.
The recommended capacitance value is shown below. However, it is important to evaluate and decide using the own board.
Also, start the next operation after each output voltage is stabilized.

Pin	Recommended capacitance value	Remarks
V_{DDL}, V_{DDR}	10 μF $\pm$20%	The larger the connection capacitance, the longer the settling time.

POWER SUPPLY WIRING

The power supplies of this LSI are divided into the following two:
- Power supply for logic circuitry (: DV_{DD})
- Power supply for speaker amplifier (: SPV_{DD})

As shown in the figure below, supply DV_{DD} and SPV_{DD} from the same power supply, and separate them into analog and logic power supplies in the wiring.
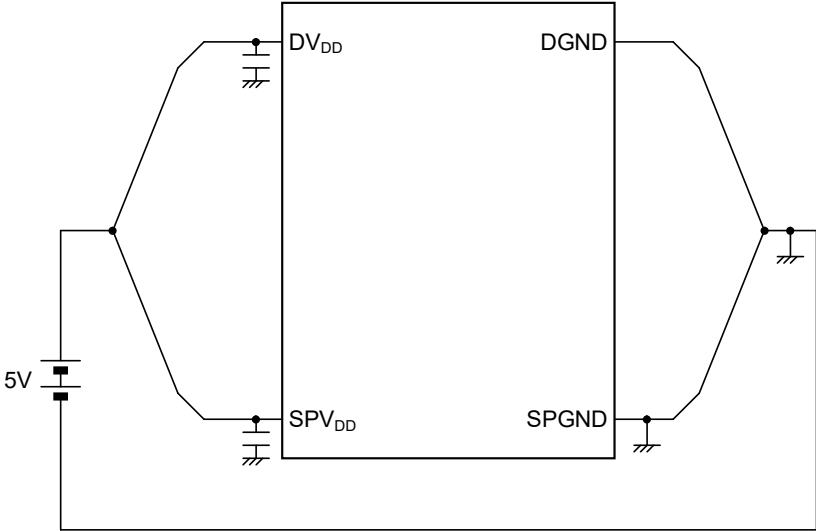
RECOMMENDED CERAMIC OSCILLATION

Recommended ceramic resonators for oscillation and conditions are shown below for reference.

KYOCERA Corporation

Freq [Hz]	Type	Optimal load capacity					
		C1 [pF]	C2 [pF]	Rf [Ohm]	Rd [Ohm]	Supply voltage Range [V]	Operating Temperature Range [°C]
4.096M	PBRC4.096MR50X000	15(internal)		---	--	2.7 to3.3 4.5 to5.5	-20 to +85

Note: C1 and C2 are capacitors built-in resonator.

Circuit diagram
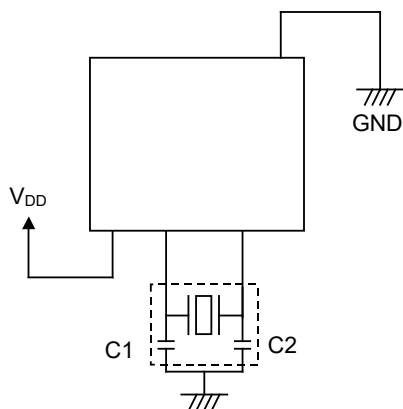
TDK Corporation

Freq [Hz]	Type	Optimal load capacity					
		C1 [pF]	CL2 [pF]	Rf [Ohm]	C1 [pF]	Supply voltage Range [V]	Operating Temperature Range [°C]
4.000M	FCR4.0MXC5	30 (internal)		---	---	2.7 to3.6	-40 to +85
	FCR4.0MXC5					4.5 to5.5	
4.096M	FCR4.09MXC5	30 (internal)		---	---	2.7 to3.6	-40 to +85
	FCR4.09MXC5					4.5 to5.5	

Note: C1 and C2 are capacitors built-in resonator.

Circuit diagram
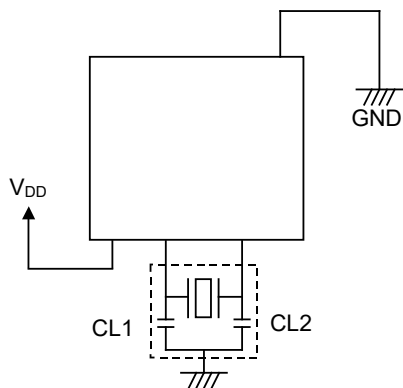
MURATA Corporation

Freq [Hz]	Type		Optimal load capacity					
			C1 [pF]	C2 [pF]	Rf [Ohm]	Rd [Ohm]	Supply voltage Range [V]	Operating Temperature Range [°C]
4.000M	SMD	CSTCR4M00G55-R0	39 (Built-in)		---	0	2.7 to 3.6	-40 to +85*
	Leaded	CSTLS4M00G56-B0	47 (Built-in)					
	SMD	CSTCR4M00G55-R0	39 (Built-in)				4.5 to 5.5	
	Leaded	CSTLS4M00G56-B0	47 (Built-in)					
4.096M	SMD	CSTCR4M09G55-R0	39 (Built-in)		---	0	2.7 to 3.6	
	Leaded	CSTLS4M09G56-B0	47 (Built-in)					
	SMD	CSTCR4M09G55-R0	39 (Built-in)				4.5 to 5.5	
	Leaded	CSTLS 4M09G56-B0	47 (Built-in)					

Note: C1 and C2 are capacitors built-in resonator.

Circuit diagram
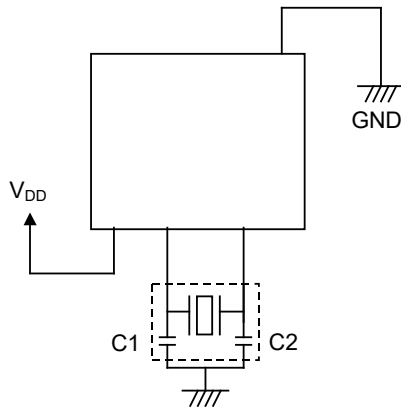
APPLICATION CIRCUIT (ML2282X: DV_{DD} = SPV_{DD} = 5V)
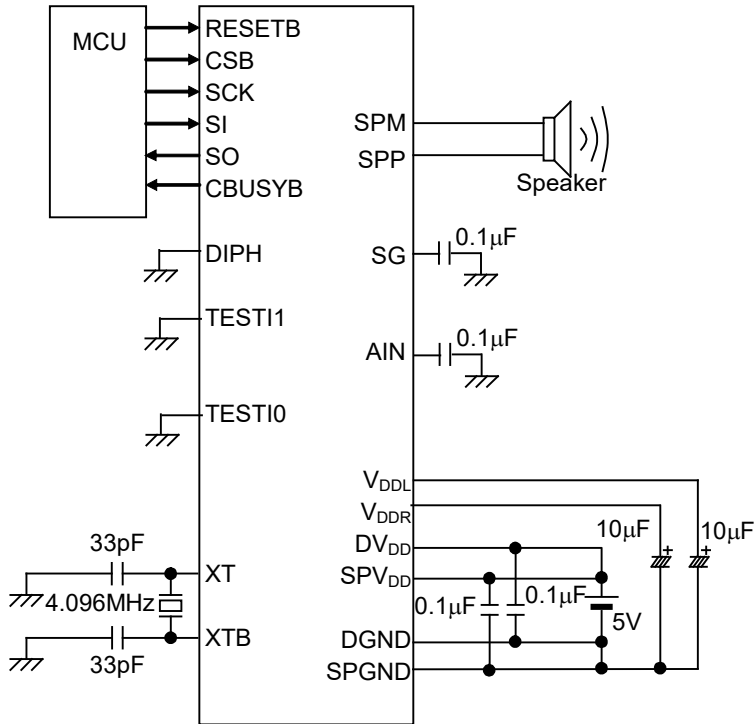
APPLICATION CIRCUIT (ML2282X: DV_{DD} = SPV_{DD} = 3V)

LAPIS Technology Co.,Ltd.
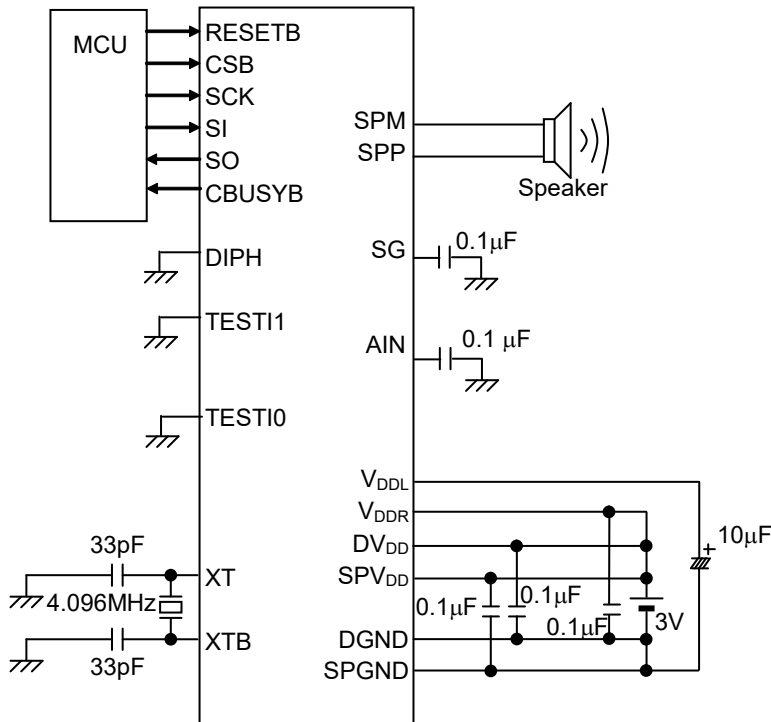
APPLICATION CIRCUIT (ML2286X: $DV_{DD}=SPV_{DD}=5V$)

APPLICATION CIRCUIT (ML2286X: $DV_{DD}=SPV_{DD}=3V$)

LAPIS Technology Co.,Ltd.

PACKAGE DIMENSIONS

注記
1. リード幅にはダムバーカット残りを含まない。
2. パッケージ幅にはモールド樹脂バリ及びサポートカット残りを含まない。又モールドの上下のズレは含まない。
3. SEATING PLANEとは、パッケージを取り付ける面に対して、パッケージが接触し合う面である。
NOTES:
1. LEAD WIDTH DOES NOT INCLUDE TRIM OFFSET.
2. PACKAGE WIDTH AND LENGTH DO NOT INCLUDE MOLD PROTRUSION, DIEPAD SUPPORT
   PROTRUSION AND CAVITY OFFSET BETWEEN TOP AND BOTTOM CAVITY.
3. THE SEATING PLANE IS THE SURFACE WHICH THE PACKAGE IS MOUNTED ON AND GETS IN CONTACT WITH.

LAPIS Technology Co., Ltd.			
PACKAGE CODE	P-SSOP30-56-0.65-ZK6-MC		
PACKAGE MATERIAL	EPOXY RESIN	UNIT	mm
LEAD FLAME MATERIAL	Cu ALLOY	DWG No.	QSL-69136
LEAD FINISH	Sn 100%	REVISION	2
PLATING THICKNESS	MORE THAN 5μm	1st ISSUE	Jul/29/2014
PACKAGE MASS (g)	0.19TYP.	REVISED	Dec/04/2020

Notes for Mounting the Surface Mount Type Package

The surface mount type packages are very susceptible to heat in reflow mounting and humidity absorbed in storage. Therefore, before you perform reflow mounting, contact ROHM's responsible sales person for the product name, package name, pin number, package code and desired mounting conditions (reflow method, temperature and times).

REVISION HISTORY

Document No.	Date	Page Previous Edition	Page Current Edition	Description
PEDL2282XFULL-01	Dec. 17, 2007	–	–	Preliminary edition 1
FEDL228XXFULL-01	Apr. 18, 2008	–	–	Final edition 1
FEDL228XXFULL-02	May. 29, 2008	–	–	Final edition 2
FEDL228XXFULL-03	Mar. 24, 2009	1	1	2-channel mixing function 48kHz-> 32kHz
		2	2	Power supply voltage 2.7 to 5.5V -> 2.7 to 3.6V / 4.5 to 5.5 V
		10	10	LINE output voltage range MAX. DVDD x 4/6 -> DVDD x 5/6
		10	10	SG output resistance Min 52 -> Min 57
		10	10	AIN input voltage range(for the 5V app..) Max. DVDD x 2/4 -> DVDD x 2/3
		11	11	CBUSYB "L" level output time PUP: (Min= - /Typ= - /Max=10) -> (Min=2.0/Typ=2.5/Max=3.0)
		11	11	CBUSYB "L" level output time t_{CB1}: Max= 2μs -> Max= 2ms
		13	13	(Ta = -40 to +70) -> (Ta = -40 to +85)
		12,24,32, 33,34,35	12,24,32, 33,34,35	PUP(AMODE) -> POP(AMODE)
		26	26	Correct ROM address and calculation
		44, 45	44, 45	Modify volume table
		45	45	Add volume setting information
		50,51	50,51	Modify application circuit
		45	45	Correct value for AVOL
FEDL228XXFULL-04	Jun. 20, 2011	6	6	Modify SCL/SDA initial value.(0 -> 1)
		-	13	Add "Pulse width of spikes which must be suppressed by the input filter".
		-	19-25	Add timing chart(I2C interface)
		-	29-30	Add timing chart(I2C interface)
		53	53	Modify AVOL table

Document No.	Date	Page Previous Edition	Page Current Edition	Description
FEDL228XX-05	Oct. 10, 2013	12	12	Modify tDOD1. (SCK rise edge -> SCK fall edge)
FEDL228XX-06	Sep. 01, 2017	1	1	Package is changed.
		2	2	Add Playback method.
		11	11	t_{POPA3} and t_{PDA3} is added to CBUSYB "L" level output time in AC Characteristics(Common to All Products). t_{POPA2} is modified to CBUSYB "L" level output time in AC Characteristics(Common to All Products).
		14,19	14,20	Time chart of t_{PUP1} is modified.
		15,20	15,21	Time chart of t_{PD1} is modified.
		16,21	16,22	Explanation of the playback start timing by the PLAY command is added.
		16,21	16,22	Explanation of the playback stop timing is added.
		17,22	17,23	Explanation of the continuous playback timing by the PLAY command is added.
		- , -	17,23	"Continuous Playback Timing by the START command" is added.
		17,23	18,24	Explanation of the silence Insertion timing by the MUON command is modified.
		18,24	18,25	"Repeat Playback Set/Release Timing by the SLOOP and CLOOP Commands" is added.
		18,25	19,26	Explanation of the timing of volume change by the CVOL command is modified.
		- , -	19,26	"Timing of Volume Change by the AVOL Command" is added.
		35	36	Add Silence step.
		-	41	Explanation of NCR/BUSYB is added to the time chart of RDSTAT.
		42,43	44-46	Time chart of t_{POPA3} and t_{PDA3} is added. Time chart of t_{POPA1}, $t_{POPA}2$, t_{PDA1} and t_{PDA2} is modified.

Document No.	Date	Page		Description
		Previous Edition	Current Edition	
(FEDL228XX-06)	(Sep.01,2017)	-	52	"The START Command Input Timing for Continuous Playback" is added.
		-	58-61	Add Command Flow Charts.
		60	68	Change of the package.
FEDL228XX-07	Feb. 09, 2024	-	2	Added application information.
		1	2	Changed shipping form to table format.
		68	69	Changed the PACKAGE DIMENSIONS.
		72	73	Revised the Note.

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